# \* TM 55-1500-342-23

**TECHNICAL MANUAL** 

# ARMY AVIATION MAINTENANCE ENGINEERING MANUAL WEIGHT AND BALANCE

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\* This publication supersedes TM 55-405-9, 25 August 1966, including all changes.

# HEADQUARTERS, DEPARTMENT OF THE ARMY

29 AUGUST 1986

#### TM 55-1500-342-23 C11

CHANGE

NO. 11

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#### Army Aviation Maintenance Engineering Manual

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This document has been reviewed for the presence of Class 1 Ozone Depleting Chemicals. As of change 8, dated 17 September 1996, all references to Class 1 Ozone Depleting Chemicals have been removed from this document by substitution with chemicals that do not cause atmospheric ozone depletion.

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No. 55-1500-342-23

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#### ARMY AVIATION MAINTENANCE ENGINEERING MANUAL WEIGHT AND BALANCE

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# CHAPTER 1 INTRODUCTION

**1-1. PURPOSE.** The purpose of this manual is to provide information necessary for the control of weight and balance of Army aircraft. Much of the information contained herein is general in nature since it is applicable to all aircraft. Refer to the appropriate -10 operator's and -23 maintenance manuals when speci c weight and balance data is required for a particular aircraft.

**1-2. SCOPE.** Material presented in this manual applies to all activities that operate and/or maintain Department of the Army aircraft. Suf cient explanation of principles, de nitions, and procedural data are given to provide weight and balance personnel with a general information manual pertinent to their particular function. Also included is a complete description of related equipment and instructions for its use and operations.

#### **1-3. REASONS FOR WEIGHT AND BALANCE CON-TROL.** Flight characteristics of aircraft are directly dependent upon conditions of weight and balance. Gross

weight and center of gravity (cg) have a bearing on per-

formance, stability, and control of the aircraft. For example, cargo placed too far aft in an already critically loaded aircraft will move the center of gravity out of the permissible balance limits. This could easily cause the pilot to lose control of the aircraft. Hazardous ight conditions and accidents resulting from these conditions can be prevented by adherence to the principles of weight and balance set forth in the manual.

**1-4. RESPONSIBILITIES.** Basic weight and balance data is delivered with the aircraft. Once aircraft are delivered, however, it becomes the responsibility of maintenance and operating units to maintain accurate weight and balance data. Maintenance activities are required to weigh speci c aircraft periodically in accordance with the provisions of AR 95-1 to insure that basic weight and balance data is correct. It is the pilot's responsibility to insure that the weight and balance conditions of the aircraft are within safe limits, in accordance with the provisions of AR 95-1.

# CHAPTER 2 PRINCIPLES OF WEIGHT AND BALANCE

## SECTION I WEIGHT

2-1. GENERAL. Weight is one of the most important factors to be considered from the time the aircraft is designed until it is removed from service. It is of prime importance to the manufacturer through all phases of production and must remain foremost in the pilot's mind when planning and carrying out missions. Changes in the basic aircraft design weight, either in initial production by the manufacturer, or in subsequent modi cations by maintenance activities, will have to direct bearing on aircraft performance. Cargo/troop loading and the aircraft gross weight should be examined closely by the pilot as these factors may determine the safety and success of a mission. Gross weight limitations have been established and are in the applicable -10 operator's manual for individual aircraft to insure successful and ef cient tactical operation.

2-2. Deleted.

**2-3. WEIGHT VERSUS AIRCRAFT PERFOR-MANCE.** An aircraft is designed for speci c weight limitations which cannot be exceeded without compromising safety.Overloading an aircraft may cause structural failure or result in reduced engine and a irframe life.An increase in gross weight will have the following effects on aircraft performance:

- a. Increase takeoff distance.
- **b.** Reduce hover performance.
- c. Reduce rate of climb.
- d. Reduce cruising speed.
- e. Increase stalling speed.
- f. Reduce maneuverability.
- g. Reduce ceiling.
- h. Reduce Range.
- i. Increase landing distances.
- j. Instability.

2-4. FLOOR LOADING. Floor loading is the weight of a load in pounds divided by the area of oor space which

the load occupies. For example is determined as follows:

Base of container = 20 in x 20 in = 400 sq in Floor Landing = 100 lb = 0.25 lb per sq in 400 sq inor 0.25lb' sq in x 144 = 36 lb/sq ft.

Floor loading limits or a plan view of the cargo oor showing variations in oor strength and weight concentration limitations for various compartments are specied in the applicable -10 operator's manual.

**2-5. BALLAST.** Ballast is some form of weight placed in a speci c location in a speci c location in an aircraft to insure stability of ight by compensating for unfavorable weight and balance conditions. Two types of ballast are permanent ballast and temporary ballast.

**a. Permanent Ballast.** In certain instances modi - cation work orders will call for the removal or addition of equipment which will have a marked effect on aircraft weight and balance conditions. When this is the case, it is necessary to install ballast weights to maintain the center of gravity position within the center of gravity limits. The agency responsible for preparing the modi cation work order will consider effects of the modi cation on weight and balance conditions and will specify requirements for installation of permanent ballast weights when required. Maintenance activities that install permanent ballast weights are responsible for making the proper entries on DD Form 365-1, Basic Weight Check List. and DD Form 365-3. Basic Weight and Balance Record.

**b.** Temporary Ballast. Temporary ballast consist of such weights as may be necessary to compensate for missing crew members, weapons systems, ammunition and equipment in order to maintain center of gravity positions within the center of gravity limits. Shot bags or other similar items may be used for temporary ballast provided they are properly secured. The amount and location of temporary ballast required to maintain safe ight, will be determined by the pilot or weight and balance technician.

# SECTION II

**2-6. GENERAL** The purpose of this section is to outline the method for determining the cg position of a loaded aircraft. Although location of the cg is very important to safety of ight, it can be easily controlled by proper loading of the aircraft. Balance or the location of the aircraft's cg, is of primary importance to aircraft stability. A pilot should never y an aircraft if he is not personally satis ed with its loading and balance condition. The cg is the point about which an aircraft at that point. It is the mass center of the aircraft or the theoretical point at which the entire weight of an aircraft is assumed to be concentrated.

**a.** For most aircraft the prime concern is the Longitudinal balance, or the location of the cg along a designated reference line running from the nose to the tail. Location of the cg with reference to the Lateral (side to side) axis is also important for some aircraft. If an aircraft will be own in an asymmetrical con guration, it is required to calculate the Lateral cg. The design of most aircraft is such that symmetry is assumed to exist about a vertical plane through the Longitudinal axis. In other words, for each item of weight existing to the left of the

# BALANCE

fuselage centerline there is generally an equal weight existing at a corresponding location on the right. This Lateral mass symmetry however may be easily upset due to unbalanced Lateral loading. Location of the Lateral cg is not only important from the aspect of loading rotary wing aircraft, but is also extremely important when considering xed wing exterior drop loads. The position of the Lateral cg shall be computed when a Lateral imbalance is present or when ying in an asymmetric conguration (see gure 2-1).

**b.** The cg (henceforth, reference to cg will mean the longitudinal center of gravity) is not necessarily a xed point; its location depends on the distribution of items loaded in the aircraft, and as variable load items are shifted or expended, there is a resultant shift in cg location. It should be realized that if mass center of an aircraft is displaced too far forward on the longitudinal axis a nose heavy condition will result. Conversely, if the mass center is displaced too far aft on the longitudinal axis, a tail heavy condition will result. It is possible that an unfavorable location of the cg could produce such an unstable condition that the pilot could lose control of the aircraft.



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2-7. PRINCIPLE OF MOMENTS. To understand balance, it is necessary to have a working knowledge of the principle of moments. For those unfamiliar with weight and balance terms, the word moment is the product of a force or weight, times a distance. The distance used in calculating a moment is referred to as the arm or moment arm, and is usually expressed in inches. To calculate a moment, a force (or weight) and a distance must be known. The distance is measured from some desired known point (reference point or reference datum) to the point through which the force acts. A moment is meaningless unless the reference point about which the moment was calculated is specified.

**a.** For the purpose of illustration, an aircraft may be compared to a seesaw. Like the seesaw, in order for an aircraft to be in balance, or equilibrium, the sum of the moments on each side of the balance point must be equal in magnitude.

For example, referring to Figure 2-2, the moment produced about the fulcrum (reference point) by the

200 pound weight is 200 lb x 50 in = 10,000 in lb counterclockwise. The moment produced about the same reference point by the 100 pound weight is 100 lb x 100 = 10,000 in lb clockwise. In this case, the clockwise moment counterbalances the counterclockwise moment, and the system is in equilibrium. This example illustrates the principle of moments which is as follows: For system to be in static equilibrium, the sum of the moments about any point must equal zero.

**b.** As illustrated in Fi gure 2-2, the clockwise moment is arbitrarily given a positive (+) sign while the counterclockwise moment is given a negative (-) sign. Therefore, the sum of the moments about the fulcrum = +10,000 in lb (clockwise) -10,000 in lb (counterclockwise) -0, and the system is in equilibrium. In determining balance of an aircraft, the fulcrum is the unknown, and the problem is one of determining the location of the fulcrum, or longitudinal center of gravity.

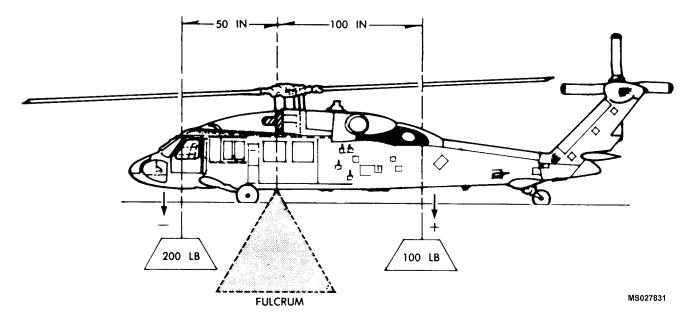


Figure 2-2. Aircraft Balance Point

#### 2-8. Deleted.

EFFECTS OF MOMENT ON AIRCRAFT. As in 2-9. the case of the seesaw, which can be balanced about its fulcrum, an aircraft may be considered to be in balance about its cg. Loads placed forward of the aircraft cg can be balanced by placing loads aft of the cg. Loads located forward of the cg of an aircraft produce moments which tend to make the nose go down, whereas loads located aft of the cg produce moments which tend to make the tail go down. If any item is added forward of the cg or removed aft of the cg, a nose-heavy condition will result. Conversely, any item added aft of the co or removed forward of the cg will produce a tail-heavy condition. It should be realized that a moment can be changed without adding or removing a weight simply by shifting weight forward or aft.

#### 2-10. DETERMINATION OF BALANCE CONDITION (LOCATION OF AIRCRAFT CENTER OF GRAV-

**ITY).** To determine the cg location of loaded aircraft, it is rst necessary to obtain the basic weight and moment of the aircraft from DD Form 365-3. Add the weight of the items to be loaded to the aircraft basic weight to obtain the gross weight. Compute the moment of each load item by multiplying its weight by its arm. Find

the gross weight moment by adding the basic aircraft moment and the moments of the load items. Determine the cg location by dividing the gross weight moment by the gross weight. Figure 2-3 illustrates the method for determining the cg location of a loaded aircraft.

#### NOTE

In computations, any item of weight added to the aircraft either side of the datum is a plus weight. Any weight item removed is a minus weight. When multiplying weights by arms, the moment is plus if the signs are alike and minus if the signs are unlike. The following combinations are possible:

- Items added forward of the datum (+) weight X (-) arm = (-) moment.
- Items added aft of the datum (+) weight X (+) arm = (+) moment.
- Items removed forward of the datum (-) weight X (-) arm = (+) moment.
- Items removed aft of the datum (-) weight X (+) arm = (-) moment.

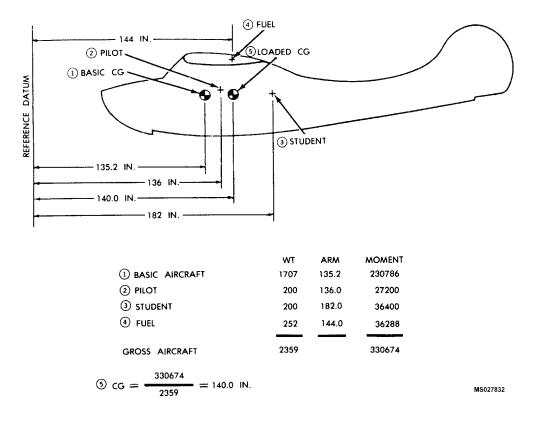


Figure 2-3. Locating Aircraft Center of Gravity

**2-11. EFFECTS OF UNBALANCED LOAD-ING.** When the aircraft is nose heavy (cg too far forward), the pilot will experience dif culty in getting the tail down during landing. Other unfavorable conditions which may result are loss of aircraft maneuverability, overstress of the nose, wheel structure in landing, and increase of pilot fatigue. When a tail heavy condition exists (cg too far aft), the aircraft may become unstable. This condition increases pilot fatigue, and may lead to structural failure and spins.

**2-12. DETERMINING CENTER OF GRAVITY FOR A GROUP OF ITEMS.** It is sometimes desirable to nd the average arm or cg for a group of objects in an aircraft. This is accomplished by nding the individual moment of each object in the group, adding these moments, and dividing this sum by the total weight of all the objects in the group. It is expressed by the formula:

> Average arm (in) = <u>total moment (in lb)</u> Total weight (lb)

It should be noted that basic aircraft weight and moment are excluded from this calculation.

**2-13. CENTER OF GRAVITY LIMITS.** All aircraft have allowable limits between which the cg must lie. After the cg position of a loaded aircraft has been calculated, it is necessary to ensure that the cg falls within these allowable limits. These limits are speci ed in the applicable -10 operators manual (alternate is Chart E data) covering the particular aircraft. If, after loading the

aircraft, the cg does not fall within the allowable limits, it will be necessary to shift loads.

**a.** The forward cg limit may vary with the gross weight of an aircraft and is often restricted to control landing conditions. It may be possible for aircraft to maintain stable and safe ight with the cg ahead of the forward limit as prescribed by landing conditions, but since landing is one of the most critical phases of ight, the forward cg limit is restricted to avoid damage to the aircraft structure when landing, and to insure that suf cient elevator de ection is available at minimum airspeed. When structural limitations or large stick forces do not limit the forward cg position, this point is determined as that cg position at which full up elevator is required to obtain a high angle of attack for landing.

**b.** The aft cg limit is the most rearward position at which the cg can be located for the most critical maneuver or operation. As the cg moves aft, a less stable condition occurs which decreases the ability of the aircraft to right itself after maneuvering or after disturbances by gusts. The allowable aft cg limit may also vary with the aircraft gross weight.

**2-14. EXPRESSING CENTER OF GRAVITY.** The cg position is expressed in terms of inches from a known reference datum.

**2-15. WEIGHT TERMINOLOGY.** Figure 2-4 illustrates the meaning of Army aircraft weight terminology. For related de nitions, see Appendix A and the applicable aircraft operator's manual or Chart E.

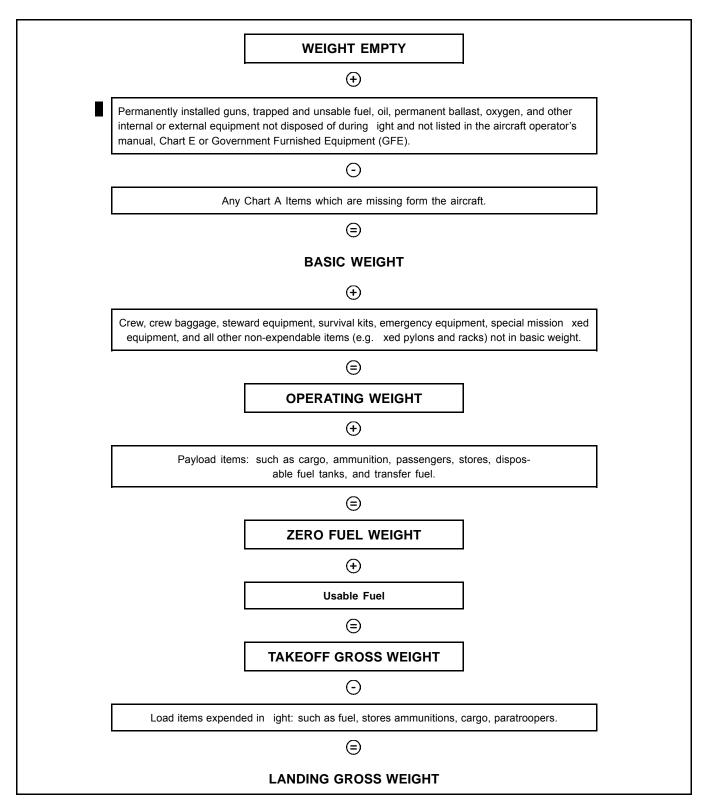


Figure 2-4. Weight Terminology

## CHAPTER 3 WEIGHING AIRCRAFT

SECTION I WEIGHING EQUIPMENT

3-1. GENERAL. Weighing aircraft with accurately calibrated scales is the only sure method of obtaining an accurate basic weight and cg location. The use of DD Form 365-1 and DD Form 365-3 in accounting for correcting the aircraft basic weight and cg is reliable over certain periods of time. Over extended intervals, however, unknown service weight pickup and other factors will render the basic weight and cg data inaccurate. For this reason aircraft weighing's are required periodically as outlined in AR 95-1. Besides those times designated in the regulations, aircraft will be weighed when major modi cations or repairs are made, when the pilot reports unsatisfactory ight characteristics, such as nose or tail heaviness, and when basic weight data re ected by DD Form 365-3 is suspected to be in error. In AR 95-1, aircraft are classi ed for the purpose of weight and balance control. Reference should be made to the regulations since weighing requirements vary for the different classes. An aircraft is weighed for the purpose of determining its basic weight and balance. This means that the aircraft should be weighed in its basic condition; that is, with xed normal equipment which is actually present in the aircraft, less fuel and other expendable load items. This does not preclude weighing the aircraft with expendable load items, if speci c weight of the items is available and proper computations are accomplished to determine basic weight. Supplied with the basic weight and balance data, the pilot is able to compute the gross weight and balance of his mission-ready aircraft to insure safety of ight and mission accomplishment.

# **3-2. COMBAT AIRCRAFT WEIGHT AND BALANCE MANAGEMENT**

**a.** Special circumstances exist in deployed locations which prevent ideal conditions for weighing. For those aircraft deployed within the theater of operations, weighing of aircraft is permitted in an open hanger if the following conditions are met:

(1) There is no risk of aircraft falling off jacks (if used) due to air movement.

(2) Scale readings do not change for a minimum of 30 seconds prior to recording the weight.

**b.** A 90-day combat weighing deferment can be granted to allow more time to coordinate issues with weighing aircraft provided the following requirements are met:

(1) An of cial memorandum from the unit commander stating the reason for the request, the unit designation and location, the aircraft serial number and airframe type.

(2) All of the weight and balance records to include DD Form 365-1, DD Form 365-2, and DD Form 365-3 have been provided.

(3) Commander's request with copy of aircraft's weight and balance le must be sent to the appropriate contacts listed below, using the following address block or the appropriate e-mail address:

CDR, USARDECOM ATTN: (POC's Of ce Symbol, Contact Name See (1) - (5) below) Building 4488 Redstone Arsenal, AL 35898-5000

(a) AH-64: AMSRD-AMR-AE-D, E-mail: AE-D-TTS@amrdec.army.mil, CC: Aeromechan-ics@amrdec.army.mil

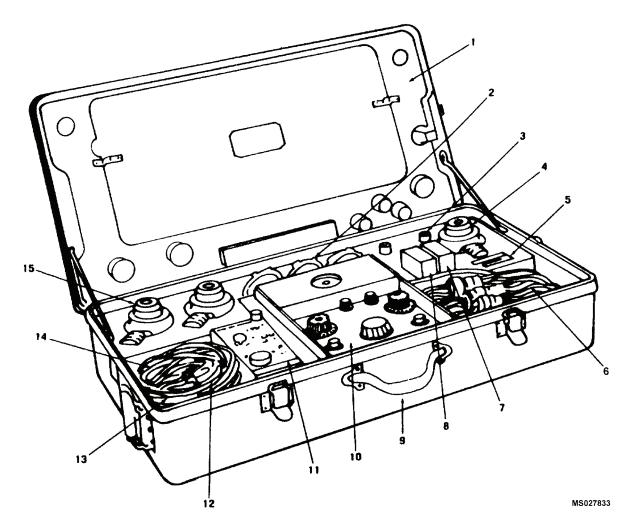
(b) UH-60: AMSRD-AMR-AE-U, E-mail: AE-U-TTS@amrdec.army.mil, CC: Aeromechan-ics@amrdec.army.mil

(c) ) CH-47: AMSRD-AMR-AE-C, E-mail: AE-C-TTS@amrdec.army.mil, CC: Aeromechanics@amrdec.army.mil

(d) OH-58/Fixed Wing: AMSRD-AMR-AE-B, E-mail: AE-B-TTS@amrdec.army.mil, CC: Aeromechanics@amrdec.army.mil

(e) Special Operations Aircraft: AM-SRD-AMR-T, E-mail: AE-T-TTS@amrdec.army.mil, CC: Aeromechanics@amrdec.army.mil

**3-3. WEIGHING EQUIPMENT.** Two types of scales are generally used for weighing Army aircraft, portable load cells (see Figure 3-1) that are used with jacks and platform aircraft scales (Digital Aircraft Weighing System (DAWS)). Stationary pit type scales or other devices may be used as authorized for particular aircraft models or activities. To ensure accurate results in determining aircraft weight, the instructions provided in the technical manuals for the speci ed weighing system must be followed.



- 1. ACCESSORY KIT ASSEMBLY
- 2. RING ADAPTER ASSEMBLY
- 3. PLUG ADAPTER
- 4. SPHERICAL ADAPTER
- 5. ALLEN WRENCH
- 6. REEL ASSEMBLY
- 7. SPARE TUBE KIT
- 8. SPARE TUBE KIT

- 9. CASE ASSEMBLY
- 10. INDICATOR ASSEMBLY
- 11. POWER SUPPLY ASSEMBLY
- 12. EXTENSION CABLE ASSEMBLY
- 13. CABLE ASSEMBLY
- 14. BATTERY CABLE ASSEMBLY
- 15. CELL ASSEMBLY

Figure 3-1. Electronic Weighing Kit (Typical)

#### NOTE

Aircraft weighing equipment shall only be used to weigh aircraft.

**a. Electronic Weighing Kit.** An electronic weighing kit containing load cells which are attached to axle or wing jacks for weighing aircraft. A typical kit contains three or four load cells, power cords, ring adapters, and weighing accessory kit. Jack pad adapters (typically part of aircraft jacks) should be used (if required) to t the load cell to the aircraft's jack pad.

(1) Ring type load cell adapters are usually used with jacks. These load cell adapters must be securely attached to jacks when employed. The load cell must be placed squarely and symmetrically on top of the jack head.

(2) Some weighing kits also come with two jack pad adapters, the use of which depends upon the shape of the aircraft's jack pad.

**b.** Platform Aircraft Scales (Digital Aircraft Weighing System (DAWS)). A typical system contains three or four platform scales, each with individual ramps and extension platforms, (see Figure 3-2), power cords, and weighing accessory kit. The complete system is portable with storage cases adaptable for a cart mounted on casters. The aircraft is towed onto the platform scales and the resulting weight forces are measured. An advantage of this system is that the aircraft does not have to be jacked, thus minimizing side loads. Complete operating and weighing instructions are contained in the applicable aircraft's maintenance manuals.

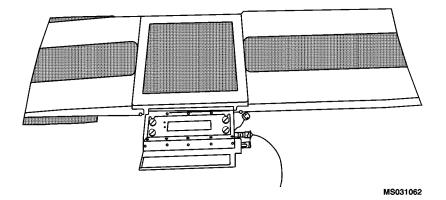


Figure 3-2. Typical Platform Scale Assembly

**3-4. CALIBRATION OF WEIGHING EQUIP-MENT.** Commanders of Army organizations which operate, maintain, or modify aircraft are responsible for ensuring that weighing equipment under their jurisdiction are calibrated periodically and certi ed by a government inspector of weights and measures or by commercial scale of cials in accordance with TB 750-25 and TB 43-180. Unless directed in the above TB's, scales shall be calibrated or certi ed correct at least once every 12 months.

**3-5. ASSOCIATED TERMS, FIXTURES, AND AC-CESSORIES.** To measure such data as lengths, angles, and densities, weight and balance personnel require accessories such as levels, plumb bobs, measuring tapes, chalk lines, and hydrometers. This

equipment normally is included in electronic weighing kits. It may often be necessary to prepare special devices that will facilitate taking measurements and leveling speci c types of aircraft. Special equipment, when required, will be called out in the aircraft's maintenance manuals. The description and de nition of several of the more important terms and xtures are provided as follows:

**a.** Accessory Weighing Kit. A kit containing compartments for each accessory weighing item should be provided for storing and carrying the weighing accessories. (See Figure 3-3). This is a necessary precaution against loss. Some electric weighing kits have the accessories incorporated in the kit for convenience.

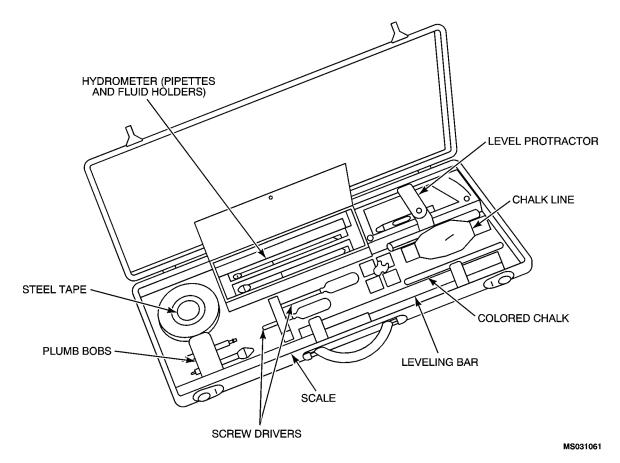


Figure 3-3. Accessory Weighing Kit

**b.** Aircraft Jacks. An approved type of jack is required to raise the aircraft to a level position clear of the hangar oor. A high quality standard jack, with suitable capacity and extension range, should be used. The jack must have an ample at base area and have a suitable head, or adapter, to retain the load cells and thus prevent slippage and resulting damage to the aircraft. The capacity of the jack points should also be checked to ensure the points would not be overloaded while weighing the aircraft.

**c.** Chalk Line. This is a string, covered with chalk, which is used to mark a straight chalked line on the hangar oor between the vertical projections of the main reaction points or jig locations. The string should be sturdy and hard nished. The electronic weighing kit usually includes a chalk line reel.

**d. Hydrometer.** A hydrometer with a calibration range from 5.5 to 7.0 pounds per US gallon should be used for determining the density of fuel when required. A transparent container for holding fuel samples and a pipette at least 12 inches long or some other similar device for withdrawing samples from the tank is necessary for use with the hydrometer. This equipment

is incorporated within the weighing kit. Care must be taken not to damage the glassware.

e. Jack pad adapters are spherical-type adapters used to mate the conical protrusion (jack pads) and load cell assembly

**f.** Jack pads are ttings attached to the aircraft structure which are used for reaction or jack points. A rounded or conical extension protrudes from the base of the jack pad and serves as the point of contact for the weighing cell assembly or jack.

**g.** Jig-located brackets and plates are used with a plumb bob for leveling certain aircraft.

**h.** Jig points are established during construction of an aircraft and are used as a reference for taking measurements during weighing. The jig point may be a hole, tting, or any other conveniently xed station on the aircraft. Jig point locations are specied in the appropriate maintenance manual (Chart E data).

**i.** Leveling Bars. One set of leveling bars normally comes with the electronic weighing kit. This two-part bar

can be used with conjunction with the spirit level for oor and aircraft angle measuring.

**j.** Leveling lugs are located on some aircraft to facilitate use of the spirit level in leveling aircraft.

**k. Plumb Bobs.** Plumb bobs are used to project points on the aircraft onto the oor for measuring dimensions in a level plane and for leveling most aircraft. Each plumb bob should have a slot in the head so that excess string, which could interfere with the free swing of the plumb bob, can be wound around the neck. Plumb bobs are normally included in the electronic weighing kit.

I. Reaction points are those points upon which the entire weight of the aircraft is supported when scale indicator readings are taken. Most aircraft are supported on three reaction points; however, four or six reaction points are required for weighing some helicopters. Typ-

ical reaction points used for weighing aircraft are wheel, landing gear, fuselage, and wing jack pads.

**m.** Spirit Level. At least one spirit level is required for leveling most aircraft. It is important that the level be of the machinist bench type and of rst-class quality with ground and graduated main vials and plumb vials. A calibrated inclinometer or digital protractor may be used in lieu of a spirit level on some aircraft.

**n. Steel Tapes.** A steel tape 600 inches in length and graduated in inches and tenths of inches is desired. Since all weighing dimensions must be read to one tenth of an inch, and are frequently read to one hundredth of an inch, this type of tape eliminates the nuisance and the possibility of errors associated with converting common fractions to decimals. Tapes, as described, are usually in the electronic weighing kit.

# SECTION II WEIGHING PRACTICES AND PROCEDURES

**3-6. PREPARATION OF AIRCRAFT FOR WEIGH-ING.** The following general procedures are outlined as an aid to preparing the aircraft for weighing. Detailed weighing instructions for a speci c type of aircraft are contained in the applicable maintenance manual for that aircraft.

**a.** Thoroughly clean the aircraft inside and out, removing dirt, grease, and moisture. Allow the aircraft sufcient time to dry prior to weighing.

**b.** Remove load items such as expendables, ordnance, and equipment not having a xed position. For example: missiles, rockets, ammunition, cargo, yaway gear, chocks, toolboxes, survival kits, etc... These items are not included as DD Form 365-1 and should not be in aircraft when weighed.

**c.** Check aircraft equipment against DD Form 365-1 and correct form as necessary to itemize accurately all items of xed operating equipment that will be included in basic weight to be determined by weighing. The DD Form 365-1 serves as a check list for this operation and is necessary to accomplish the inventory. When such a list does not accompany the aircraft, it is the duty of the Weight and Balance Technician to prepare one before weighing. The date the inventory is accomplished will be entered at the top of the check column of DD Form 365-1; this shall correspond with that date entered on DD Form 365-2 and nal entry posted on DD Form 365-3. Upon completing inventory, make proper entries in columns I and II of. This inventory shall be done under the supervision of the Weight

and Balance Technician responsible for the aircraft IAW DD Form 365.

**d.** The following actions must be performed prior to aircraft weighing:

(1) Review aircraft logbook forms and records (DA Form 2408-13-1 and DA Form 2408-14) to ensure all aircraft parts/items are installed prior to weighing.

(2) Review aircraft historical forms and records (DA Form 2408-5 and DA Form 2408-5-1) and the DD Form 365-3 Chart C to ensure all applied modi cations has been properly documented on all appropriate forms and records.

(3) The Weight and Balance Technician assigned to the aircraft IAW the DD Form 365 shall ensure that all required parts/items are installed on the aircraft prior to record weighing.

### NOTE

Master Chart A's are available at www.aeromech.jatdi.mil and should be implemented during the annual aircraft inventory and/or an of cial aircraft weighing.

e. Prepare aircraft fuel tanks in accordance with applicable maintenance manuals (alternate source is Chart E instructions). All engines, transmissions, reservoirs, and/or tanks should be full unless otherwise speci ed in the applicable aircraft weighing instructions. Weighing aircraft with full fuel tanks is not recommended and in some instances not authorized. If it is impractical

to drain the fuel (usually because of re hazards or local regulations), II the tank(s) to capacity using the gravity open-port method. Since the density of the fuel varies with temperature and other factors, determine the actual density (weight per gallon) by using a hydrometer. Multiply the density by the gallons of usable fuel capacity obtained from the operator's manual (Chart E) to determine the total usable fuel weight. The total weight of fuel aboard may be calculated by multiplying the total number of gallons aboard by fuel density.

#### NOTE

Fuel draining should be terminated when fuel ow becomes discontinuous or starts to drip. All draining is generally done in the aircraft normal ground attitude. (1) If the aircraft is weighed with full fuel tanks, the weight of useable fuel must be entered under Column I on the DD Form 365-2, Form B. Usable fuel is not part of basic weight. Never weigh an aircraft with partially lled fuel tanks.

(2) Allow suf cient time for fuel temperature and movement to stabilize after refueling and aircraft positioning for weighing. When determining the density of a fuel sample, the hydrometer should be carefully placed into the uid within the transparent container. When reading the density, the hydrometer must not touch the container. Float hydrometer in a sample of fuel from each tank just prior to weighing and record the weight per gallon; read this value at the lowest point of the meniscus (see Figure 3-4).

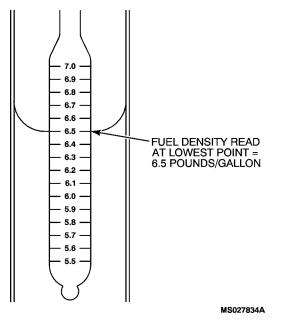


Figure 3-4. Lowest Point of Meniscus

(3) If the aircraft is weighed with drained fuel tanks, unusable fuel listed on DD Form 365-1, Chart A will re ect "IN A/C" and the data also entered on DD Form 365-2 Form B, Column II.

(4) If the aircraft is weighed with a totally dry fuel system(s), unusable and trapped fuel listed on DD Form 365-1, Chart A will re ect "IN A/C" and the data also entered on DD Form 365-2 Form B, Column II.

#### NOTE

It is not the intention herein to give detailed instructions on methods used to level aircraft, since methods vary with the type of aircraft and the reaction points used. Normally aircraft are weighed in a level position, which is de ned as that aircraft attitude in which the longitudinal and lateral axes are essentially parallel to the hangar oor. Leveling devices such as leveling lugs and jig-located brackets and plates have been accurately installed on the aircraft by the manufacturer to facilitate leveling procedure. **3-7. AIRCRAFT CONFIGURATION FOR WEIGH-ING.** The following conditions are general guidelines to establish Basic Weight condition. Some aircraft maintenance manuals may require alternate con gurations to comply with speci c aircraft design.

- · Pilot/crew access doors closed
- Cargo doors closed
- Gunner's window(s) closed
- All main rotor pylon panels closed
- Access compartment door/panel closed, latched, installed
- Engine cowling closed
- Main and tail rotor blades in ight position and equally spaced (not folded)
- Vertical tail in ight position
- Horizontal tails in ight position (level)
- Unusable fuel (Unusable fuel is the fuel remaining in the aircraft after engine fuel starvation when the aircraft is in the speci ed ight attitude)
- Trapped fuel. (Trapped fuel is the fuel that remains in an aircraft after de-fueling the aircraft and draining individual tanks and lines
- Unusable Oil in systems
- Usable engine oil (normal full level)
- Usable hydraulic uid
- Usable transmission uid
- Usable gearbox oil
- · Pilot and copilot seat in most aft position
- Trackable swivel seats in most aft position, facing forward, seat back in upright position
- All covers, plugs, ropes, etc... removed

**3-8. AIRCRAFT WEIGHING AREA.** Procedures outlined herein are general in nature, since methods of weighing vary with each type aircraft.

a. Weigh aircraft in a closed hangar to avoid air currents owing over lifting surfaces and blowing against the fuselage. This air movement would result in uctuating scale readings and increase the possibility of error. No ventilating system air shall impinge upon the aircraft.

**b.** Select weighing area that is free of cracks, seams, and drain areas. The oor slope shall not exceed 1/4 inch (1.2 degrees) per 12 inches. To determine

oor slope, contact supporting Department of Public Works (DPW) or servicing agency for hanger oor survey. For a eld expedient method, contact supporting unit Logistics Assistance Representative (LAR).



Excessive side loads may cause load cell breakage and incorrect readings. During leveling procedure, extreme care should be exercised to avoid side loads which may cause the aircraft to slip off jacks. For example, when main landing gear jacks are in place while the tail is lifted to a level position, it is likely that side loads caused by rotation of the fuselage will cause jacks to slip off the jack points causing severe damage personnel, aircraft, and/or equipment. When raising the aircraft with two wing or main landing gear jacks, actuate the two jacks simultaneously to maintain a laterally level attitude.

### NOTE

Before attempting to raise an aircraft, relative heights of main and nose or tail landing wheels in both three-point and level attitudes should be considered in order to determine the proper blocking, lifting, and/or jacking equipment required. Raising a tail wheel to level an aircraft may be quite a problem unless adequate lifting, hoisting, and supporting equipment is available. Jacks should never be employed at any place on the aircraft other than speci ed jacking points.

### NOTE

If wing and fuselage jacks are used to level the aircraft, shock struts should be restrained to prevent them from extending when aircraft is raised.

c. Set load cells on their respective jacks, using proper jack, and jack pad adapters. Be sure that jack adapters are fully threaded into cell assembly. If a ring-type adapter is used, see that it is centered ush on ram applying a partial load to it before tightening setscrews. Once the load cell is properly installed and the necessary jack pad adapter is attached, the jack must be placed directly under the corresponding aircraft jack pad. When the aircraft is raised and leveled, its weight is measured and transmitted electronically from the load cells to a weight readout device. Complete operating instructions accompany each weighing kit. Strict adherence to the instructions is necessary to ensure accurate results.

# CAUTION

Use proper jack pad adapters to prevent jacks from slipping or buckling. Damage to aircraft or inaccurate weight readings may result if improper adapters are used. Never apply loads to the rim of a weighing cell.

## CAUTION

Ensure all jack foot pads are properly seated on hanger oor.

**d.** Actuate all jacks simultaneously until weighing cells are in contact with aircraft jack pads. Apply actual aircraft weight load two times as part of the warm-up procedure. This will increase the accuracy of the actual record weighings. Continue to jack aircraft, ensuring the aircraft is kept level in accordance with aircraft maintenance manual(s). When aircraft is supported at weighing reaction points only, and is in level position, scale readings may be obtained. Weight and balance personnel must be alert for possible errors in scale readings (e.g., side loads or misaligned jack and cell, etc.).

### NOTE

If the plumb bob target plate is missing, covered, or accuracy is questioned, contact the Airframe LAR for further assistance.

**e.** Measure and record dimensions once aircraft is in a level position. Three longitudinal dimensions must be either measured or otherwise known to determine the longitudinal location of the center of gravity of the aircraft as weighed. When landing gear are used as reaction points, dimensions to be determined are as follows:

### NOTE

The Basic Lateral cg is zero (0) unless otherwise speci ed by the aircraft's operators manual.

(1) The longitudinal distance from the reference datum to some known jig point. It is not necessary to measure this distance as it is given in the appropriate maintenance manual (Chart E data) and will remain xed.

(2) The distance from the jig point to a lateral line passing through the main reaction points. This measurement must be made along a line which is parallel to the longitudinal axis of the aircraft.

(3) The wheel base or distance between the main and forward or aft reaction points.

f. Measure dimension in steps (2) and (3) above by projecting required points to hangar oor. Project jig point to hangar oor by suspending a plumb bob from center of jig point so that plumb bob is approximately 1/8 inch above oor. Wait until swing of plumb bob stops, and make a cross mark on oor directly under tip of plumb bob. Print words JIG POINT near cross on oor to distinguish it from other projected points. Main reaction points are projected in the same manner as described above for the jig point. After marking crosses for the two main reaction points, stretch a chalked string between them and draw taut. Snap string against oor, leaving a visible straight chalk line between main reaction points. Nose or tail reaction point is projected in a similar manner to plumb bob method.

g. Measure required dimensions after these points are projected to oor. Dimensions to be measured are listed as B and D on DD Form 365-2. Distance B is the same dimension as discussed in step (2) above. It is the perpendicular distance from the projected jig point to the chalk line between the main reaction points. Distance D is the same dimension as referred to in step (3) above. It is the wheel base, or distance from the centerline of the main reaction points to the nose or tail reaction points. When measuring these distances, it is necessary that the tape be parallel to aircraft centerline. Measurements made from the main reaction points are taken perpendicularly to the chalk line joining these two points. These measurements may be made quickly by placing one end of the tape on the point in question and swinging the other end of the tape across the line in a small arc. Notice the point at which the tape crosses the chalk line which shows a shorter distance than any other along the line. This is the shortest distance between the line and the point in question and, therefore, is the perpendicular distance from the point to the line. When fuselage and wing jack points are used as reaction points in weighing the aircraft, it is unnecessary to measure dimension. These points will remain xed with respect to the reference datum and their moment arms may be found in the applicable maintenance manual (Chart E data). When measuring is necessary, the required dimensions should be recorded on DD Form 365-2 as soon as the measurements are taken.

**h.** To ensure accuracy of results, a minimum of two independent weighings (not required to be consecutive) must be performed (e.g., for beam scales by upsetting the beams of all scales between readings or completely unloading the electronic load cells and re-jacking). If the rst two weighings are within one quarter of one percent in "Total (as weighed)" weight and 0.10 inches in cg additional weighings are not required. (Example: If the total reading was 11,600 pounds for the rst weighing, the tolerance for the second weighing is  $\pm$  29 pounds. 11,600 x 0.0025 = 29 or a range from 11,571 to 11,629 pounds). If these constraints are not met, additional

weighings shall be made until they are satis ed. Average the NET WEIGHT, ARM, and MEASUREMENTS of the two suitable weighings to complete a record DD Form 365-2 Form B - Aircraft Weighing Record.

### NOTE

If variations in scale indications for any reaction point are greater than that prescribed in the technical manual covering the kit, reweigh aircraft with another weighing kit.

**i.** Before nal lowering of the aircraft, make certain that all necessary measurements and scale readings have been obtained and recorded. **j.** When data for comparison is available, an attempt should be made to verify the results obtained from each weighing. Veri cation may be made by comparing results with a previous weighing of an aircraft of the same type model series which has identical equipment. A review of the aircraft records (DD Form 365-3, Chart C - Basic Weight and Balance Record) is required to determine the cause of the weight and/or cg difference.

# CHAPTER 4 WEIGHT AND BALANCE RECORDS

## SECTION I TYPES OF FORMS

4-1. GENERAL. Speci c weight and balance data is contained in the -10 operator's manual and the applicable maintenance manual for each Army aircraft. Standard forms are used in conjunction with this data to provide an effective system for weight and balance control. Information to be inserted on the charts or forms is applicable only to the individual aircraft, the serial number of which appears on the various charts and forms. The weight and balance data and related forms for aircraft are maintained in accordance with AR 95-1. Entries on DD Form 365, DD Form 365-1, and DD Form 365-3 will be made using a pen, typewriter, or a rubber stamp. Felt tip pens or grease pencils will not be used. Pencils may be used on DD Form 365-4. Electronic signatures are authorized when using computer data sheets (i.e. AWBS). The forms referred to herein may differ from time to time, but the general principles behind their use will remain the same. Weight and balance of aircraft is controlled and standardized through the use of the following charts and forms:

**a.** DD Form 365 (Record of Weight and Balance Personnel).

**b.** DD Form 365-1 (Chart A Basic Weight Check List Record).

c. DD Form 365-2 (Form B Aircraft Weight Record).

**d.** DD Form 365-3 (Chart C Basic Weight and Balance Record).

**e.** DD Form 365-4 (Form F Weight and Balance Clearance).

f. Chart E (Loading Data and Special Weighing Instructions).

**4-2. RESPONSIBILITY FOR DD Form 365 SERIES AND CHART E.** Before delivery of an aircraft, DD Form 365 the manufacturer is responsible for inserting all aircraft identifying data on the various charts and forms. The manufacturer completes all forms in AWBS format. All DD Form 365 series charts and any other pertinent weight and balance data relating to an aircraft will be maintained in a permanent binder for the aircraft. The binder and all forms contained therein will bear the aircraft designation and serial number. Any change that affects aircraft weight and balance will be re ected in these forms.

**4-3. DISPOSITION OF WEIGHT AND BALANCE FORMS.** Weight and balance forms are to be safe–guarded and maintained with the same degree of importance as other records maintained for each aircraft.

**a.** The individual weight and balance forms serve various purposes. Therefore, the retention period of the forms will vary, as follows.

(1) The DD Form 365 Record of Weight and Balance Personnel is a semi permanent form. It will be retained in the aircraft's weight and balance data le until space for additional entries has been exhausted and a new replacement form started. At the time, the replaced form may be destroyed locally.

(2) The DD Form 365-1 Chart A – Basic Weight Check List (Chart A) and the DD Form 365-3 Basic Weight and Balance Record are permanent forms. These forms will be retained in the aircraft's weight and balance data le for the life of the aircraft. As new forms are started because of exhausting entry space, the new forms will be stapled to the original form.

(3) The DD Form 365-2 Form B – Aircraft Weighing Record (Form B) is a semi-permanent form. The current completed form will be retained in the aircraft's weight and balance data le until the aircraft has been reweighed, a new form started, computations veri ed, and necessary entries made on the Form B. Upon completion of the above, the old Form B may be destroyed locally.

(4) The DD Form 365-4 Weight and Balance Clearance Form F (Form F) which has been used to compute standard loads, utilizing the aircraft's current basic weight, is considered a current work form as long as the load weights and locations remain current and until the basic aircraft weight has been recomputed/changed. A copy of the current form will be retained in the aircraft's weight and balance data le until the entries require revision at which time the old form will be destroyed locally or marked void. (5) Chart E, Loading Data and Special Weighing Instructions. The Chart E is considered a semi–permanent Chart and is to be retained in the aircraft's weight and balance le until a revised Chart E is published in the aircraft maintenance manual. Following publication of the Chart E in the maintenance manual, the Chart E in the aircraft le is no longer required and shall be removed and destroyed locally.

**b.** The weight and balance le shall be maintained and kept current for each aircraft from the time of delivery of an aircraft to the Army until salvage or retirement of the aircraft. Upon transfer of an aircraft, the commanding of cer of the transferring activity is responsible for insuring the weight and balance le accompanies the aircraft.

c. Any of the DD Form 365 series can be duplicated for reason of replacing lost, mutilated, or illegible forms. When the action is taken, each form duplicated shall contain a statement to the effect that the entries are certi ed true and accurate, followed by signature of certifying individual, date, and organizational identity. Duplication of lost or illegible forms requires a physical inventory for Chart A and weighing the aircraft for Chart B.

**d.** The aircraft weight and balance le for aircraft stricken from the Army inventory is to be disposed of as follows:

(1) Destroyed/damaged aircraft. Destroy le locally, after necessary investigation and reporting, provided the aircraft does not fall into any of the following categories:

(a) Weight and balance records of aircraft that have been involved in accident(s) resulting in death or injury to any person, and/or damage to other than Government property that <u>is</u> classi ed as combat

loss IAW AR 385-40, para 2–5 are to be disposed of IAW Final Disposition Instructions issued by AMCOM, AMSAM-MMC-MA-OS. If the loss is not classi ed as combat loss IAW AR 385-40, para 2-5 the weight and balance records are to be stored and secured with the wreckage and treated as legal evidence IAW DA PAM 27-162. The period of retention is variable; Final Disposition Instructions will not be issued from AMCOM, until a letter of release is issued by controlling Staff Judge Advocate (SJA), with AMCOM legal review and concurrence.

(b) Damaged aircraft which are uneconomical repairable (by Army standards), under disposal conditions, may be transferred or offered for sale to other than an Army custodian. The weight and balance le for such aircraft shall accompany the aircraft to the acquiring agency/individual(s).

(2) Excessed aircraft. For aircraft whether in a serviceable or repairable condition which are to be transferred or offered for sale to other than Army custody, the weight and balance le will accompany the aircraft to the acquiring agency/individual(s).

### 4-4. RELATED PUBLICATIONS.

a. AR 95-1 Aviation Flight Regulations

b. Deleted.

**c.** DA PAM 738-751, Functional users manual for the Army Maintenance Management System–Aviation (TAMMS-A)

**d.** Society of Allied Weight Engineers, Inc (SAWE) Recommended Practice Number 7 (RP 7)

# SECTION II INSTRUCTIONS FOR USE OF DD FORM 365 SERIES AND CHART E

4-4.1. Deleted.

**4-5. DD FORM 365, RECORD OF WEIGHT AND BALANCE PERSONNEL.** DD Form 365 (see Figure 4-1) provides a continuous record of weight and balance personnel (civilian or military) who is responsible for correctness and maintenance of the weight and balance records for a speci c aircraft. The form has spaces for model/design, serial number, name, grade, station, date assigned and date relieved from duty of weight and balance personnel. The WHERE AND WHEN block is not required to be completed on this form.

**a.** The weight and balance technician will transfer when one or more of the following occur:

(1) Aircraft is transferred/received to a new organization.

(2) Work ordered to next level maintenance which results in the weight and balance records requiring updates. An update constitutes any entries made to the DD Form 365-3, Chart C.

	F WEIGHT A		FOR USE WITH T O 1-18-40, NAVAIR 01-18-40, AND TM-55-1500-342-23	Form Appr OMB No. (	oved 1/04-0188
ha public reporting burden for this callection succes, gathering and maintaining the data spect of this collection of information, mcluc prestions and Reports (0/04 0188), 12/15 novision of law, no person shall be subject to LEASE DO NOT REFURN YOUR FORM				wing instructions, sea arding this burden ea ters Services, Directo be aware that notwit ently valid OMB contr	arching existing da trimate or any oth prate for Informati hstanding any oth ol number
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Figure 4-1. DD Form 365

# 4-6. DD Form 365-1 CHART A-BASIC WEIGHT CHECK LIST RECORD.

a. There are two primary purposes of the Chart A.

(1) A de nition of what is included in Basic Weight for the particular aircraft.

(2) Mass properties data for items that may be removed from or added to the Basic Weight of the aircraft.

**b.** The Basic Weight Check List Record (see Figure 4-2) is a list of all equipment that is or may be installed and for which provisions or xed stowage has been made in a de nite location in the aircraft. Items should be listed on the Chart A only if they weigh 1.0 pound or more for aircraft under 5,000 pounds weight empty (OH-58's), 2.0 pounds or more for aircraft between 5,000 and 50,000 pounds weight empty, and 5.0 pounds or more for aircraft greater than 50,000 pounds. Weights are listed to the tenth of one pound. Items which weigh less than the above criteria may be listed if it facilitates the aircraft inventory process. Further guidance may be found in SAWE RP 7 (Mass Properties management and Control for Military Aircraft.

(1) The weight, arm, and moment or simpli ed moment (moment divided by 100 or 1000) of the individual items must be listed for use in correcting the aircraft basic weight and moment on the Chart C (DD Form 365-3) as changes are made in these items. All entries shall be typed or clearly written in ink. When check marks (X) and zeros (0) are entered in the IN AIRCRAFT column, the Chart A serves as a record of equipment included in the basic weight of the aircraft at the last inventory. When a check mark is entered in Chart C ENTRY column, the check mark is an indication that an entry has been made in the Chart C as a result of a change in the status (in or out of the aircraft) of an item since the previous inventory.

### NOTE

Marks in the In Aircraft and Chart C Entry columns are made only at the time of a complete inventory. Never change the marks or add new ones under a previously accomplished inventory.

(2) Weights, Arms, and moments shall be listed to one decimal place. Moments are simpli ed by a constant (100 or 1,000).

**c.** The Chart A inventory shall be performed whenever:

(1) The aircraft is transferred to a new unit with a change of weight and balance authority.

(a) The custodian receiving the aircraft shall perform a Chart A inventory of the aircraft to ensure that the delivery condition or assumed operating condition recorded by the manufacture in Charts A and C matches the actual operating condition to be used by the custodian. If not, the necessary adjustments shall be made.

(2) The aircraft has a major overhaul. For example, the following actions could constitute a major overhaul: aircraft phase inspection involving replacement of large items such as main transmission, rotor head, extensive airframe repairs; RESET; tail boom replacement; ect...

(3) The pilot reports unsatisfactory ight characteristics with weight and/or balance implications.

(4) The aircraft is weighed.

(5) At time intervals required by regulation.

**d.** The initial Chart A for each aircraft is established by the manufacturer as follows:

(1) At the time of delivery, the manufacturer inserts the designation of the AIRCRAFT MODEL (MODEL/DESIGN) and SERIAL NUMBER in the spaces provided at the top of the Chart A.

(2) Each CHART A item shall be assigned an alphanumeric number. These numbers shall run consecutively and indicate the alphabetical designation of the compartment; for example, items A-1, then A-2, then A-3 and so on listed compartment A. These item numbers shall be listed in the column titled COMPARTMENT AND ITEM NUMBER.

(3) The alphabetical and descriptive designations for each aircraft compartment (in capital letters, such as A-NOSE) shall be shown in the ITEMS AND LOCATION column at the top of each compartment's equipment list. The compartment designation shall be underlined and separated from the equipment list by one blank line. The dimensional limits of each compartment shall be stated in terms of inches from the reference datum, such as A-NOSE STA 5 - 64, B-PILOTS STA 64 - 104, and should agree with those compartment limits shown in the aircraft's operators manual (Chart E). Compartment equipment lists documented in the ITEMS AND LOCATION column shall present individual operating equipment items by description and part number (such as, Preampli er APR-25/AM-2348 and/or PN 12345). The description and part number presented in this column shall be common with that shown on the equipment item identi cation plate or applicable aircraft parts manual. Equipment within each compartment should be listed such that the arms (in the column titled ARM) progress numerically from the forward to the aft

limit of the compartment. If a compartment is divided into an upper and lower section, all items within one section should be listed before continuing to the next section.

(4) The weight, arm, and moment of each item shall be listed in the appropriate columns. A constant may be used to simplify the moment. If a constant is used, it will be listed at the top of the MOMENT column.

(5) The manufacturer of the aircraft places check marks or zeros in the rst IN AIRCRAFT column under the RECORD OF CHECKING section of the Chart A. This is done at the time of delivery of the aircraft to indicate its delivery condition. This delivery inventory shoes the equipment that is included in the aircraft's initial basic weight and moment as listed on the Chart C.

**e.** All Chart A inventories subsequent to the manufacturers delivery inventory shall be completed as follows:

(1) Inspect the aircraft for equipment actually installed. Place the date on which the inventory was made at the tip of the next unused RECORD OF CHECKING column. If all columns have been used, complete a new DD Form 365-1 and mark the entries in column 1. Place a check in the IN AIRCRAFT COLUMN if in the aircraft or a zero to indicate its absence. When missing basic weight items are added to column II on the reverse side of FORM B, they should be checked on Chart A as IN AIRCRAFT.

### NOTE

Marks in the AIRCRAFT and CHART C ENTRY columns are made only at the time of a complete inventory. Never change the marks or add new ones under a previously accomplished inventory.

(2) Compare this new inventory with the last completed inventory under the RECORD OF CHECK-ING column, noting any changes in the items installed in the aircraft. Refer to Chart C to make certain whether the necessary weight and moment corrections have been made. If so, place check marks opposite such items in the Chart C ENTRY column of Chart A. If not, correct the calculated basic weight and moment data on Chart C and then enter the Chart C ENTRY column check marks. A check mark in the Chart C ENTRY column indicates that the appropriate weight and moment change has been recorded on the Chart C. Make sure that the inventory date is entered in the RECORD OF CHECKING column on the Chart A. Enter the same date in the DATE column of the Chart C for the corresponding weight and moment calculations.

**f.** When a new item of equipment which is not listed on the Chart A is added to the aircraft, determine its weight, arm and moment from the applicable Modi cation Work Order (MWO) or by actual measurement and calculation. Enter an item number, the name or description, weight, arm, and simpli ed moment on an open line under the proper compartment on the Chart A. Also, make the required entry on Chart C. When a new Chart A is initiated, the entries should be rearranged so that the equipment within each compartment is listed such that the arms (in the column titled ARM) progress numerically from the forward to the aft limit of each compartment. Then numerically rearrange item numbers in sequence.

**g.** Chart A is used primarily as a record of all items installed at the time the aircraft is weighed. When equipment is permanently removed, refer to the instructions for Chart C form entries. When a complete inventory is made, line completely through the removed items from the compartment and item number column through the check column on the Chart A. When all the check column blocks have been lled, it will not be necessary to include those items lined out when initiating new forms.

(1) The following list represents types of items which should be tabulated on the DD Form 365-1, Chart A - Basic Weight Checklist Record if not listed in the aircraft's operators manual:

- Aircraft Battery
- Armament systems
- Auxiliary power unit
- Avionics equipment (not including mounts)
- Ballast, permanent and/or temporary
- Ballistic protection systems (removable)
- Doors
- Emergency axes, rst aid kits
- Engine Oils
- Engines/Assemblies
- Fire extinguisher
- Heating and cooling equipment
- Mission Equipment
- Hoists and winches
- Navigational equipment
- Oxygen equipment
- Ramps
- Rotor blades
- Seats and related equipment
- Unusable and trapped fuels (separate entries)

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**4-7. DD Form 365-2, FORM B – AIRCRAFT WEIGH-ING RECORD.** The actual weighing data is listed on DD Form 365-2 Figure 4-3 with comments denoting the type of scales, reactions, and other pertinent information. Diagrams of the aircraft are shown to illustrate dimensions required during weighing process. Form entries are made as follows:

**a.** Fill in identifying data and enter actual scale reading in rst column.

**b.** Record measurements taken at time of weighing. Only dimensions B and D need actually be measured. Distance I, from the reference datum to jig point, is obtained from appropriate aircraft manual(s) (Chart E data). Dimensions E is determined by addition or subtraction (average the two dimensions).

c. In the separate CORRECTIONS block, enter the CALIBRATION CORRECTION as given by the calibration laboratory; SCALE CORRECTION factor (correction factor necessary when the scale does not return to zero after unloading and gravitational or latitude correction factor such as Tare - see scale operating instructions); TEMPERATURE correction factor (see scale operating instructions); EQUIPMENT such as chocks, blocks, slings, and jacks included in the scale reading but not part of the aircraft weight, and any other appropriate corrections. Tare is the weight of supports, such as jacks, that may be placed on a platform scale to raise the aircraft or residual weight reading on a particular load cell/platform scale after load is removed for two minutes. The CORRECTIONS column shall be used to record tare and/or correction factors. Follow the instructions provided in the Technical Manuals for the speci c weighing system being used to arrive at net weight. Add all the corrections and enter in the appropriate blocks. Enter the sum correction value in the CORRECTIONS column of the Form B and adjust the actual scale reading data in the SCALE READING column to obtain the net weight. Enter in the NET WEIGHT column.

**d.** Multiply subtotal net weight of reaction (jack points) by their respective arms (dimensions E and F) to obtain their moments.

**e.** Add net weights and moments of reaction (jack points).

**f.** Divide total moment by total net weight to obtain as weighed cg location in inches from reference datum. Enter this distance in Total Block under ARM column.

#### NOTE

Use the TOTAL (as weighed) weight and arm values for the repeatable reference tolerances of  $\pm$  one quarter of one percent in weight and  $\pm$ 

0.10" in cg (Example: If the total reading was 11,600 pounds for the rst weighing, the tolerance for the second weighing is  $\pm$  29 pounds. 11,600 x 0.0025 = 29 or a range from 11,571 to 11,629 pounds).

**g.** Average each reaction's NET WEIGHT and measurement dimensions of the two acceptable weighings to complete a record Form B.

**h.** Transfer TOTAL (as weighed) weight, arm, and moment to the reverse side of form.

i. Record weight and moment of all items in aircraft when weighed that are not a part of basic weight (COL-UMN I, reverse side of aircraft weighing record form).

j. Record weight and moment of all basic items that were not in aircraft when weighed (COLUMN II, reverse side of aircraft weighing record form). Items listed in this column must be checked on Chart A as IN AIRCRAFT to indicate their inclusion in basic weight.

**k.** Subtract total weight and moment of items entered in COLUMN I.

I. Add total weight and moment of items listed in COLUMN II to obtain basic aircraft weight and moment respectively.

**m.** Divide basic moment by basic weight to obtain basic arm. Transfer basic weight and moment to DD Form 365-3.

**n.** Reactions Used: Enter "Jack points or wheels" (as applicable) used.

o. Type Scale (Scale information):

(1) Enter Model and manufacture of scales/load-cells.

(2) Serial number of each scale/load-cell shall be listed. Do not list the scale set serial number. (use the REMARKS block if more room is required for data entry).

(3) Calibration Accuracy: This block is not used.

(4) Calibration Date: Enter the date when scales/load-cells were last calibrated.

**p.** Remarks: At a minimum, the following information shall be entered: "Acft washed, dry, fuel system empty or full using open-port method (select one), weighed in level or non-level condition (select one), aircraft weighed at 0 degrees nose up attitude or x.x degrees nose up attitude (select one), inside enclosed hanger, using jack/load-cells or platform scales (select one)."

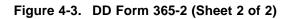
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DIAGRAMS FOR MEAS		YPES OF REACTION				POINTS.	
1 Check dimensions E and F again	See Aircraft Ch	art E's for specific v	weighing instruction				
2 Enter temperature at time of wei DD FORM 365-2, AUG 96	ghing.	EVIOUS EDITION N					MS027837

Figure 4-3. DD Form 365-2 (Sheet 1 of 2)

DESCRIPTION		NET	WEIGHT	ARM		MOMENT		/ INDEX OR MOM/
<b>TOTAL</b> (As weight (From front side)	xd)							
			<u> </u>					
TOTAL OF ITEMS WEIGH NOT PART OF BASIC W (From Column I below	EIGHED	_			_			
TOTAL OF BASIC WEIGH NOT IN AIRCRAFT WHEN (From Column II bel	WEIGHED	+			+			
BASIC AIRCRAF (Post to Chart C								
	COLUMN I					COLUMN II		
ITEMS WEIGHED BUT NOT PART OF BASIC WEIGHT	WEIGHT	ARM	MOMENT	BASIC WEIGHT NOT IN AIRCR WHEN WEIGH	IAFT	WEIGHT	ARM	MOMENT
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+ Enter constant used								

DD FORM 365-2 (BACK), AUG 96

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#### 4-8. DD FORM 365-3, CHART C – BASIC WEIGHT AND BALANCE RECORD.

**a.** The Chart C is a continuous and permanent history of the aircraft Basic Weight, Basic Moment and Basic CG position (see Figure 4-4). All permanent changes to the aircraft basic weight and moment, regardless of size, shall be recorded (typed or clearly written in ink) on the Chart C to keep it correct and up-to-date. The last Basic Aircraft Weight, Moment, and CG or Index shall be considered the most current data and the baseline for all subsequently dated aircraft loading calculations.

**b.** At the time of delivery of a new aircraft, the manufacturer enters the aircraft basic weight, moment, and cg or index on the Chart C. The itemized list of the equipment which is included in the aircraft basic weight is shown in the rst IN AIRCRAFT column under the RECORD OF CHECKING section of the Chart A.

**c.** Additions and/or subtractions to the basic weight and moment/index on Chart C will be accomplished as follows:

(1) Whenever equipment is added to or removed from the aircraft, an entry must be made on this chart. If the item is listed on the Chart A, enter the identical item number, description and applicable weight, arm, and moment data on the Chart C. If the item is not listed on the Chart A, determine its weight, arm, and moment by actual measurement or obtain this data from the applicable MWO and record it on the Chart C. Any change which is caused by a speci c MWO will carry a reference to the MWO number. Do not enter check marks on the Chart A for these items until a complete inventory is made.

(2) Subsystem modi cations or structural changes shall be recorded in the same manner with the change in weight and moment added to or subtracted from the current total. Whenever such changes are provisions for equipment such as structural mounts, electrical wiring, or air conditioning, they will be listed as separate line items.

(3) Whenever a Chart A inventory reveals equipment changes, subsystem modi cations, or structural changes not already recorded in the Chart C,

the change in weight and moment shall be posted as required in the preceding paragraphs. The newly calculated basic weight, moment and index shall be dated to agree with the inventory date enter on the Chart A.

(4) Whenever an aircraft is weighed, the Chart C will be updated to : re ect any changes resulting from the Chart A inventory and (2) show the new Basic Weight, Simpli ed Moment, and Index or CG from the Form B. The date entered on the Chart C shall agree with the inventory date entered on the Chart A and the weighing date entered on Form B.

**d.** Whenever the Chart C basic weight is changed by ±3/10 of 1% and/or basic CG is changed by ±0.3 inches, a new Form F which re ects this change, must be prepared. The requirement for originating new Form F's when aircraft equipment, which is part of the aircraft Basic Weight, is temporarily added to, removed from, or relocated within the aircraft because of maintenance, speci c mission requirements, etc..., may be eliminated by making the following entries on the Aircraft Inspection and Maintenance Record (DA Form 2408-13-1/DA Form 2408-13-1-E).

(1) In block 16 enter Red Dash (-).

(2) In block 17 enter a description of the aircraft equipment temporarily added, removed or relocated. The resulting increase or decrease in aircraft weight and moment will be included in this entry. This entry shall conclude with the following statement: CHANGE NOT ENTERED ON CHART C.

(3) Continue to perpetuate the entry on DA Form 2408-13 or transfer to the Uncorrected Fault Record (DA Form 2408-14) in accordance with current technical manual procedures until the aircraft is returned to the previous con guration or the Chart C is updated to re ect the change.

(4) Temporary changes in basic weight may be re ected on DA Form 2408-13-1/DA Form 2408-13-1-E or DA Form 2408-14/DA Form 2408-14-E for a period not to exceed 90 days. If not accomplished sooner, the DD Form 365-3 will be updated to re ect the temporary change at the expiration of this 90 day period.

e. The temporary equipment changes listed on DA Form 2408-13-1/DA Form 2408-13-1-E will be considered changes in aircraft loading. These changes will be accounted for on the Form F by entering the notation, "Equipment Changes" near the top of the corrections table. A brief description, weights, and moments of the equipment change will be entered in the columns below this notation. Aircraft equipment changes are treated the same as any other variation in loading. If there are enough completed Form F's in the aircraft weight and balance le to verify that weight and cg will remain within limits for anticipated ight in the changes con guration, it is not necessary to prepare these forms for the speci c con guration.

**f.** All weight and balance records will, as a minimum, be reviewed every 12 months.

(1) This review must include a DD Form 365-1 Chart A inventory of the aircraft.

(2) Review of the DA Form 2408-5, DA Form 2408-5-1, and DD Form 365-3 Chart C for correctness in aircraft modi cation documentation.

(3) Review DD Form 365-3, Chart C for accuracy.

(4) Review all associated DD Form 365-4, Form F's for accuracy, to include accurate weights and arm locations of all expendable and non-expendable items.

(5) Upon satisfactory review of the review of all weight and balance records, enter the following statement on the DD Form 365-3: "Annual review and inventory completed." The data and adjusted Basic Weight, Arm, Moment (if adjusted) will accompany this entry.

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Figure 4-4. DD Form 365-3 (Reverse) (Sheet 2 of 2)

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# 4-9. DD Form 365-4, WEIGHT AND BALANCE CLEARANCE FORM F.

a. This form (see Figure 4-6 and 4-8), is used to derive the gross weight and cg of an aircraft for ight. The Form F furnishes a record of the aircraft weight and balance status at each step of the loading process. It serves as a worksheet on which to record weight and balance calculations and any corrections that must be made to ensure that the aircraft will be within weight and CG limits. Suf cient completed FORMS F must be onboard the aircraft to verify that the weight and center-of-gravity will remain within allowable limits for the entire ight. Suf cient forms can be one (for the speci c ight) or it can be several. Several Forms F for various loading of crew, passengers; stores, cargo, fuel sling loads, etc., which result in extreme forward/extreme aft CG locations and variations in gross weight, but which remain within allowable limits may be used to verify that a particular loading which is clearly between these extremes would remain within limits.

b. An Important Safety Consideration.

(1) Aircraft performance and handling characteristics are affected by the gross weight and center of gravity limits. An overloaded or improperly balanced aircraft will require more power and greater fuel consumption to maintain ight, and the stability and controllability will be seriously affected.

(2) The aircraft performance characteristics adversely affected by overweight are:

- Increased takeoff speed
- Increased takeoff runway length
- · Reduced rate of climb
- · Reduced maximum altitude capability
- Reduced operational range
- Reduced maneuverability
- Reduced controllability
- · Increased stall speed
- Increased approach speed
- Increased landing distance

(3) A forward cg limit is speci ed to assure that suf cient elevator de ection is available at minimum speed. The aft cg limit is the most critical during ight maneuvers or operation of the aircraft. Aircraft stability decreases as the cg moves aft and the ability of the aircraft to right itself after maneuvering will be correspondingly decreased. The aircraft will be highly unstable in gusting or turbulent air, making attitude, and directional control extremely dif cult. If a helicopter is loaded "out of cg limits," the pilot may nd that when maximum collective cyclic control is applied, the helicopter's attitude will remain low in the direction cg limits are exceeded. The ability to level the aircraft, decelerate, and land may be lost.

(4) The basic weight and moment obtained from the Chart C serve as the basis for the calculations on the Form F. Some minor exceptions to this rule are provided in AR 95-1. Small changes in Basic Weight and Moment due to removal or installation of aircraft equipment or other actions may be allowed to accumulate on the Chart C without changing the Forms F. A basic weight difference of  $\pm 3/10$  of 1 percent (example: 12,900 x 0.003) and/or CG difference of 0.3 inch at the basic weight are the maximum differences allowed by AR 95-1 when comparing the Form F and the last entry on the Chart C. Also, the Form F can be utilized to record certain items of aircraft equipment which is part of Aircraft Basic Weight when it is temporarily added to, removed from, or relocated within the aircraft because of maintenance, speci c mission requirements, etc. Procedures for this situation are described in the Chart C discussion.

**c.** There are two versions of the Form F: Transport and Tactical. They are designed for the respective loading arrangement of these two types of aircraft pro les. Aircraft designed to transport personnel will use the Transport Form F; those aircraft not designed to transport personnel, will utilize the Tactical Form F regardless of the operating environment. Instructions for completing both versions are as follows:

### (1) Transport.

### NOTE

The following instructions are intended for calculating the longitudinal, lateral, and/or vertical axes if required. Separate Form F's shall be prepared for each of the required axes to be computed if using the manual paper method. When using AWBS, select AIRCRAFT DE-SCRIPTION and select the applicable Axis or Axes.

(a) Insert necessary identifying information at top of form.

**(b)** Reference 1. Enter aircraft basic weight and moment/constant (or index). Obtain this information from last entry on Chart C.

### NOTE

If a load adjuster (see Figure 4-5) is used in loading the aircraft, enter opposite Reference 1 the index gure obtained from Chart C and use index gures throughout the form. Enter plate number of load adjuster (located on the left end of base) on the Form F. If the -10 operator's manual data (Chart E) is used instead of a load adjuster, enter moment/constant values throughout the form. Instructions for using a Load Adjuster, see the Navy's weight and balance control manual, NAVAIR 01-1B-50.

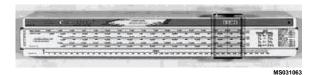


Figure 4-5. Load Adjuster

(c) Reference 2. Use as required.

(d) Reference 3. Enter number, weight and moment of ight crew (pilot, co-pilot, and observer). Use separate entries for each Arm location (i.e., Pilots, CE, Gunner, etc). Use Reference 2, 8, and 13 as needed.

(e) Reference 4. Enter weight and moment of crew's baggage.

(f) Reference 5. Enter weight and moment of steward's equipment, if applicable.

(g) Reference 6. Enter weight and moment of emergency equipment not included in basic weight.

(h) Reference 7 and 8. Enter weight and moment of any extra equipment not included in basic weight.

(i) Reference 9. Enter sum of weights and moments for Reference 1 through Reference 8, inclusive, to obtain OPERATING WEIGHT.

(j) Reference 10. Enter the number of gallons, weight and moment of the fuel on board at takeoff. List under REMARKS the fuel tanks involved and the amount of fuel in each tank (as required).

**(k)** Reference 11. Enter the number of gallons, weight and moment of water injection uid, if applicable.

(I) Reference 12. Enter sum of weights and moments for Reference 9 through Reference 11, inclusive, to obtain TOTAL AIRCRAFT WEIGHT.

(m) LIMITATIONS. The maximum ALLOW-ABLE LOAD is based on takeoff, landing, and limiting fuel restrictions determined from the -10 operator's

manual or Chart E loading data. (In most helicopters, the takeoff and landing gross weight limitations are the same, and there is no "zero fuel" restriction). These values are computed in the LIMITATIONS table on the lower left-hand corner of the Form F as follows:

<u>1</u> Enter the ALLOWABLE GROSS WEIGHT for TAKEOFF and LANDING. If the aircraft can have a gross weight restriction above which all weights must be fuel in the wings (zero wing fuel gross weight), enter the ALLOWABLE GROSS WEIGHT for LIMITING WING FUEL in the last column of the LIMI-TATIONS table.

<u>2</u> If the aircraft's ALLOWABLE GROSS WEIGHT can be limited by a taxiing and/or ground handling gross weight, use the REMARKS section for subtracting the warm up and/or taxi fuel from the maximum permissible ground handling gross weight. The resulting value will be entered in the ALLOWABLE GROSS WEIGHT for TAKEOFF block of the LIMITA-TIONS table and a statement similar to the following will be noted in the REMARKS section: ALLOWABLE GROSS WEIGHT FOR TAKEOFF LIMITED BY MAXI-MUM TAXI GROSS WEIGHT.

<u>3</u> Determine the ALLOWABLE LOAD for TAKEOFF by subtracting the TOTAL AIRCRAFT WEIGHT (Reference 12) from the TAKEOFF ALLOW-ABLE GROSS WEIGHT. For most helicopters, this is the only ALLOWABLE LOAD calculation required. Determine the ALLOWABLE LOAD for LANDING by subtracting the OPERATING WEIGHT (Reference 9) plus ESTIMATED LANDING FUEL WEIGHT (Reference 23) from the LANDING ALLOWABLE GROSS WEIGHT. Determine the LIMITING WING FUEL AL-LOWABLE LOAD by subtracting the OPERATING WEIGHT (Reference 9) from the LIMITING WING FUEL ALLOWABLE GROSS WEIGHT. (n) Reference 13. Using same compartment letter designation as shown in Chart E (aircraft diagram) or on load adjuster, enter the number, weight, compartment, and total weight and total moment of passengers. Then enter weight, compartment, total weight, and total moment of cargo.

(o) Reference 14 is provided for aircraft requiring Zero Fuel Weight. Zero Fuel Weight Moment, and Zero Fuel CG computations. The required values are determined as follows:

<u>1</u> Add the weights and moments of OP-ERATING WEIGHT, (Reference 9) and DISTRIBUTION OF ALLOWABLE LOAD (PAYLOAD), (Reference 13). Enter the calculated total weight in the ZERO FUEL WEIGHT block. Enter the corresponding moment in the ZERO FUEL WEIGHT MOMENT BLOCK.

<u>2</u> Compute Zero Fuel CG for that weight and enter in the ZERO FUEL % MAC block. (Cross out % MAC and enter value in IN.).

<u>3</u> Enter on the LIMITATIONS table in the ALLOWABLE GROSS WEIGHT (FUEL) block any Zero Fuel or Limiting Wing Fuel limitation set forth in the -10 operator's manual or Chart E loading data. This gure must be compared with the calculated value in the ZERO FUEL WEIGHT block. If the calculated weight exceeds the limits adjust the load accordingly.

<u>4</u> The Zero Fuel CG cannot exceed the forward and aft cg limits at the Zero Fuel Weight. These may be found in the -10 operator's manual or Chart E loading data. If it is within limits, enter the PERMISSI-BLE CG ZERO FUEL WEIGHT forward and aft limits at the Zero Fuel Weight in the LIMITATIONS table. If it is not, adjust the load accordingly, and repeat the process.

 $\underline{5}$  Enter the Zero Fuel weight and moment in Reference 21.

(p) Reference 16. Enter sum of Reference 12 and the compartment totals under Reference 13 opposite TAKEOFF CONDITION (Uncorrected).

(q) Reference 17. Enter the TAKEOFF CG IN % MAC or IN as determined from weight and moment values of Reference 16.

(r) The weight value from Reference 16 must be compared with the allowable GROSS WEIGHT TAKEOFF as shown in the LIMITATIONS table to ensure it is within limits. Use the Reference 17 TAKEOFF CG IN % MAC or IN to determine the PERMISSIBLE CG TAKEOFF forward and aft cg limits from the -10 operator's manual or Chart E loading data. If the takeoff cg of Reference 17 is within these PERMISSIBLE CG TAKEOFF limits, and no other corrections are necessary, (i.e. temporary equipment changes), enter the permissible limits in the space provided in the limitations table. Enter the uncorrected weight and cg values from Reference 16 and Reference 17 into the blocks at Reference 19 and Reference 20 respectively.

(s) Reference 18. When the takeoff weight of Reference 16 and/or the takeoff cg of Reference 17 are not within permissible takeoff weight and/or cg limits, changes in the amount or DISTRIBUTION OF ALLOW-ABLE LOAD (PAYLOAD) (Reference 13) are required. The necessary load adjustments must be noted in the Corrections columns on the left-hand portion of the Form F. Enter a brief description of the necessary load adjustment in the left-hand column with the weight and moment listed in the columns provided. Sum all the weight and moment increases and/or decreases to obtain the net change (+ or -) in the amount or distribution of the load. Transfer the total weight and moment adjustment to the spaces provided for Corrections (if required) at References 18.

### NOTE

If there are any temporary equipment changes listed on DA Form 2408-13-1/DA Form 2408-13-1-E or DA Form 2408-14/DA Form 2408-14-E they shall be considered changes in aircraft loading. These changes shall be entered with the notation "Equipment Changes" near the top of the Corrections table. A brief description, weight and moments shall be entered in the columns below this notation. These entries shall be treated as a variation in loading and applied to the total entered in Reference 18.

(t) Reference 19. In the space provided for TAKEOFF CONDITION (corrected), enter the sum of Reference 16 and Reference 18. (Add if Reference 18 is positive. If it is negative, subtract Reference 18 from Reference 16).

(u) Reference 20. Enter the TAKEOFF CG (Corrected), as determined from the weight and moment values of Reference 19.

(v) The weight value from Reference 19 must again be compared with the allowable GROSS WEIGHT TAKEOFF as shown in the LIMITATIONS table to ensure compatibility. At the Reference 19 TAKEOFF CON-DITION (Corrected) gross weight, again determine the PERMISSIBLE CG TAKEOFF forward and aft cg limits from the -10 operator's manual or Chart E loading data. Re-check the Takeoff CG. of Reference 20 to ensure it is within the PERMISSIBLE CG TAKEOFF limits. Enter these limits in the space provided in the LIMITATIONS table. (w) Reference 21. Enter Zero Fuel Weight and moment. This is normally calculated by subtracting TAKEOFF FUEL (Reference 10) from corrected TAKE-OFF CONDITION (Reference 19). If Zero Fuel weight limitations apply, this gure will match the values Reference 14.

(x) Reference 22. Enter weight and moment of any aerial supply load(s) to be dropped before landing.

(y) Reference 23. Determine the ESTI-MATED LANDING FUEL weight and moment and enter it in the space provided.

(z) Reference 24. Determine the ESTI-MATED LANDING CONDITION by subtracting the weights and moments of Reference 22 from Reference 21 and adding Reference 23.

(aa) Reference 25. Enter the ESTIMATED LANDING CG as determined from the weight and simpli ed moment values of Reference 24.

(ab) The weight value from Reference 24 must be compared with the allowable GROSS WEIGHT LANDING as shown in the LIMITATIONS table to ensure compatibility. Use the Reference 24 ESTIMATED LANDING CONDITION gross weight to determine the PERMISSIBLE CG LANDING forward and aft cg limits from the -10 operator's manual or Chart E loading data. If the ESTIMATED LANDING CG is within the landing cg limits, enter the forward and aft cg limits in the PER-MISSIBLE CG LANDING blocks of the LIMITATIONS table CG. (ac) When the ESTIMATED LANDING CON-DITION of Reference 24 and/or the ESTIMATED LAND-ING CG of Reference 25 are not within permissible landing weight and/or cg limits, changes in the amount or distribution of load and/or fuel are required. A new Form F will be completed.

(ad) Most FWD and Most AFT calculations are not utilized for Army aircraft. Multiple Form F's are required to verify the aircraft remains within limits throughout the entire ight.

(ae) REMARKS BLOCK: Enter pertinent information regarding mission loading, takeoff, and/or landing conditions, as required. Enter any signi cant information that needs to be conveyed to the aircraft operators.

(af) Enter signature or Technical Inspector stamp of the person computing this form in the COM-PUTED BY SIGNATURE block.

(ag) WEIGHT AND BALANCE AUTHORITY SIGNATURE block. Enter signature or Technical Inspector stamp of the person assigned to aircraft IAW DD Form 365.

### NOTE

Local Commander may establish policies and procedures allowing deviation from the WEIGHT AND BALANCE AUTHORITY SIG-NATURE instructions above.

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Figure 4-6. DD Form 365-4 (Front)

(2) Tactical.

#### NOTE

The following instructions are intended for calculating the longitudinal, lateral, and/or vertical axes if required. Separate Form F's shall be prepared for each of the required axes to be computed if using the manual paper method. When using AWBS, select AIRCRAFT DE-SCRIPTION and select the applicable Axis or Axes.

(a) Insert necessary identifying information at top of form.

(b) Reference 1. Enter aircraft basic weight and moment/constant (or index). Obtain this information from last entry on Chart C.

#### NOTE

If a load adjuster (see Figure 4-7) is used in loading the aircraft, enter opposite Reference 1 the index gure obtained from Chart C and use index gures throughout the form. Enter plate number of load adjuster (located on the left end of base) on the Form F. If the -10 operator's manual data (Chart E data) is used instead of a load adjuster, enter moment/constant values throughout the form. Instructions for using a Load Adjuster, see the Navy's weight and balance control manual, NAVAIR 01-1B-50.

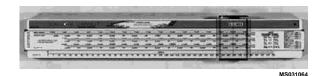


Figure 4-7. Load Adjuster

(c) Reference 2. Use as required.

(d) Reference 3. This section takes into account all nonexpendable items not in the basic weight (and not otherwise accounted for). Using the same compartment letter designation as shown in the operator's manual (Chart E) or on load adjuster enter item description, weight and moment for crew, baggage, cargo, emergency equipment, racks, etc.

(e) Reference 4. Enter sum of weights and moments for Reference 1 through Reference 3 to obtain OPERATING WEIGHT.

(f) Reference 5. Enter by compartment the item description (type, number of rounds), weight and moment of all ammunition.

(g) Reference 6. Enter item description, weight and moment of all other expandable ordnance such as bombs and rockets.

(h) Reference 7. Enter number of gallons, weight and moment of fuel. If auxiliary fuel is carried, make appropriate entries in space provided.

(i) Reference 8. Enter item description weight and moment of miscellaneous variables (such as water injection uid).

(j) Reference 9. Enter sum of weights and moments for Reference 4 through Reference 9 opposite TAKEOFF CONDITION (Uncorrected).

(k) Reference 10. Enter TAKEOFF CG (Uncorrected) as determined from weight and moment values of Reference 9.

(I) Enter the allowable GROSS WEIGHT TAKEOFF and GROSS WEIGHT LANDING in the LIMITATIONS table at the lower left-hand corner of the Form F. This data is found in the -10 operator's manual (Chart E). Loading data.

(m) The weight value from Reference 9 must be compared with the allowable GROSS WEIGHT TAKEOFF as shown in the LIMITATIONS table to ensure it is within limits. Use the Reference 9 TAKEOFF CONDITION (Uncorrected) gross weight to determine the PERMISSIBLE CG TAKEOFF forward and aft cg limits from the -10 operator's manual or Chart E loading data. If the takeoff cg of Reference 10 is within these PERMISSIBLE CG TAKEOFF limits, and no other corrections are necessary, (i.e. temporary equipment changes), enter the permissible limits in the space provided in the limitations table. Enter the uncorrected weight and cg values from Reference 9 and Reference 10 into the blocks at Reference 12 and Reference 13 respectively. (n) Reference 11. When the takeoff weight of Reference 9 and/or the takeoff cg of Reference 10 are not within permissible takeoff weight and/or cg Limits, changes in the amount or distribution of load (Reference 3 through Reference 8) are required. The necessary load adjustments must be noted in the CORRECTIONS columns on the left-hand portion of the Form F. Enter a brief description of the necessary load adjustment in the left-hand column with the weight and moment listed in the columns provided. Sum all the weight and moment increases and/or decreases to obtain the net change (+ or-) in the amount or distribution of the load. Transfer the total weight and moment adjustment to the spaces provided for CORRECTIONS (If required) at Reference 11.

#### NOTE

If there are any temporary equipment changes listed on DA Form 2408-13-1/DA Form 2408-13-1-E or DA Form 2408-14/DA Form 2408-14-E, they shall be considered changes in aircraft loading. These changes shall be entered with the notation "EQUIPMENT CHANGES" near the top of the CORREC-TIONS table. A brief description, weights and moments shall be entered in the columns below this notation. These entries shall be treated as a variation in loading and applied to the total entered in Reference 11.

(o) Reference 12. In the space provided for TAKEOFF CONDITION (corrected), enter the sum of Reference 9 and Reference 11. (Add if Reference 11 is positive. If it is negative, subtract Reference 11 from Reference 9).

(p) Reference 13. Enter the TAKEOFF CG (Corrected), as determined from the weight and moment values of Reference 12.

(q) The weight value from Reference 12 must again be compared with the allowable GROSS WEIGHT TAKEOFF as shown in the LIMITATIONS table to ensure compatibility. At the Reference 12 TAKEOFF CON-DITION (Corrected) gross weight, again determine the PERMISSIBLE CG TAKEOFF forward and aft cg limits from the -10 operator's manual or Chart E loading data. Recheck the takeoff cg of Reference 13 to ensure it is within the PERMISSIBLE CG TAKEOFF limits. Enter these limits in the space provided in the LIMITATIONS table.

(r) Reference 14. Determine total TAKEOFF FUEL weight and moment from Reference 7 and enter in Reference 14. List weight and moment of expendable items such as ammunition (not including the weight of cases and links if retained), bombs, rockets, and external fuel tanks that are intended to be dropped during ight. Explain under REMARKS, if necessary. These items listed as LESS EXPENDABLES are considered part of Reference 14.

(s) Reference 15. Determine the ESTI-MATED LANDING FUEL weight and moment and enter it in the space provided.

(t) Reference 16. Determine the ESTI-MATED LANDING CONDITION by subtracting all of the expendable weights and moments of Reference 14 from the Reference 12 weight and moment and adding the weight and moment of Reference 15. The use of a minus sign (-) before the Reference 14 entries and a plus sign (+) before the Reference 15 entry helps prevent errors in completing this step.

(u) ) Reference 17. Enter the ESTIMATED LANDING CG as determined from the weight and simpli ed moment values of Reference 16.

(v) The weight value from Reference 16 must be compared with the allowable GROSS WEIGHT LANDING as shown in the LIMITATIONS table to ensure compatibility. Use the Reference 16 ESTIMATED LANDING CONDITION gross weight to determine the PERMISSIBLE CG LANDING forward and aft cg limits from the -10 operator's manual or Chart E loading data. If the ESTIMATED LANDING CG of the Reference 17 is within these PERMISSIBLE CG landing limits, enter them in the spaces provided in the LIMITATIONS table.

(w) When the ESTIMATED LANDING CON-DITION or the Reference 16 and/or the ESTIMATED LANDING CG of Reference 17 are not within permissible landing weight and/or cg limits, changes in the amount or distribution of load and/or fuel are required. A new Form F will be completed.

(x) Most FWD and Most AFT calculations are not utilized for Army aircraft. Multiple Form F's are required to verify the aircraft remains within limits throughout the entire ight.

(y) REMARKS BLOCK: Enter pertinent information regarding mission loading, takeoff, and/or landing conditions, as required. Enter any signi cant information that needs to be conveyed to the aircraft operators.

(z) Enter signature or Technical Inspector stamp of the person computing this form in the COM-PUTED BY SIGNATURE block.

(aa) WEIGHT AND BALANCE AUTHORITY SIGNATURE Block. Enter signature or Technical Inspector stamp of the person assigned to aircraft IAW DD Form 365.

### NOTE

Local Commander may establish policies and procedures allowing deviation from the

WEIGHT AND BALANCE AUTHORITY SIG-NATURE instructions above.

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DD F	ORM 365-4 (B)	ACK), AUC	<b>96</b>															MS	327	842

Figure 4-8. DD Form 365-4 (Reverse)

**4-10. SAMPLE AIRCRAFT MWO FORMAT.** The following example serves as a general guideline for documenting aircraft modi cations with regards to permanently installed/removed items and those items that have provisions to be installed/removed.

**a.** Accuracy of actual item's weight and location is critical in maintaining safe, reliable aircraft operations. Increased airframe and component stress, handling quality degradation, and aircraft accidents are likely consequences of poor weight and balance maintenance.

**b.** Items should be listed on the Chart A only if they weigh 1.0 pound or more for aircraft under 5,000 pounds weight empty (OH-58's), 2.0 pounds or more for aircraft between 5,000 and 50,000 pounds weight empty, and 5.0 pounds or more for aircraft greater than 50,000 pounds. Weights are listed to the tenth of one pound.

(1) Items should be weighed to capture the actual weight. Avionics and composite items often have

variations in actual weight. By conducting a sample weighing of many items, a more accurate weight is obtained.

(2) Exceptions to the pound rule are applicable for inventory control, continuity of compartment items, etc... Example would be aircraft First Aid Kits which normally weigh less than 2 pounds.

**c.** The Arm (Fuselage Station) is measured to the tenth of an inch (rounded to nearest 10th). Calculate the cg of each item listed on the Chart A and C using engineering drawings and con rm by actual measurements with regards to location.

**d.** To consolidate multiple items into one assembly, the average Arm must be calculated using each item's Arm and Moment (not simpli ed). Average Arm is calculated by dividing the total Moment (not simpli ed) by the total weight (see Figure 4-9).

Description	Weight (lbs)	Arm (in)	Moment (in-lbs)
Wire Harness	4.3	321.1	1380.7
Wire Connectors	1.9	319.2	606.4
Mounting Hardware	2.6	323.6	841.3

a) Sum the weight of all the items: 4.3 + 1.9 + 2.6 = 8.8 lbs.

b) Some the moments of all the items: 1381 + 6056 + 841 = 2828.4 in-lbs.

c) To calculate the area of the combined assembly, divide the total moment by the total weight: 2828.4/8.8 = 321.4 in.

d) Final Entry:

Description	Weight (lbs)	Arm (in)	Moment (in-lbs)
Wire Harness with Mounting Hardware	8.8	321.4	2828.4

#### Figure 4-9. Average Arm Example

**e.** Moment is calculated to the tenth (rounded to the nearest 10th).

f. Make sure that all items listed from Chart A are also listed on Chart C.

**g.** The Moment simpli er is MDS dependant (MOM/100 or 1000) IAW applicable technical manuals.

**h.** References: TM 55-1500-342-23, SAWE Recommended Practice 7, and AR 95-1.

#### NOTE

The items listed are for example purposes only.

i. Start of Example for MWO's, A-MWO's, Etc...

(1) Make entries on DD Form 365-1 (Chart A) and DD Form 365-3 (Chart C), in accordance with TM 55-1500-342-23 as indicated below:

(a) Chart A. Items that are removed, when using AWBS, unselect "In A/C" and follow the software instructions.

Item No.	Nomenclature	Weight	Arm	MOM/1000
B-XXX	CHAFF/FLARE DISPENSER CONTROL PANEL, P/N 9272533	2.1	240.3	0.5

**(b)** Chart A. Items that are installed, when using AWBS, make entries in the appropriate compartments as shown below. Enter new item numbers as re-

quired. Select "IN A/C" only after item(s) is actually installed.

Item No.	Nomenclature	Weight	Arm	Mom/1000
F-XXX	SEQUENCER, #1 SA-2669/ALE-47(V), P/N A100685	4.3	515.2	2.2

(c) Chart C. Make entries for items removed/added as shown below. When using AWBS, Chart A items should automatically be removed/added to the Chart C. Ensure a Header that re ects the MWO is added to the Chart C IAW TM 55-1500-342-23.

### NOTE

When using AWBS version 9.2 or later Aircraft Modi cation Wizard, do not enter the Header as this is auto-generated by the software.

Item No.	In/Out	Nomeclature	Weight	Arm	Mom/1000
B-XXX	OUT	CHAFF/FLARE DISPENSER CONTROL PANEL, P/N 9272533	2.1	240.3	0.5
	OUT	M-130 SYSTEM WIRING, P/N 3954-228	1.6	380.1	0.6
F-XXX	IN	SEQUENCER, #1 SA-2669/ALE-47(V), P/N A100685	4.3	515.2	2.2
	IN	CMWS WIRING HARNESS W/HARDWARE, P/N 274-005	12.4	258.4	3.2

#### NOTE

The next paragraph is applicable only for aircraft modi cations that contain Form F items.

added as required on Form F. Changes to the appropriate technical manual must also be made to list these new Form F items.

(d) DD Form 365-4, Weight and Balance Clearance Form F (Form F). Make entries for items

Nomenclature	Weight	Arm	Mom/1000
GAU-19 MACHINE GUN	143.0	102.6	14.6
GAU-19 GUN MOUNT	26.0	102.6	2.6
GAU-19 W3 GUN CABLE	4.0	102.6	0.4

### END OF EXAMPLE

(2) If items are installed prior to ight and then removed afterwards or numerous con gurations are used, the items should only be listed on the DD Form 365-4, Weight and Balance Clearance Form F.

**4-11. CHART E. LOADING DATA AND SPECIAL WEIGHING INSTRUCTIONS.** The original Chart E placed in the weight and balance le will be retained in the le until a revised Chart E is present in the aircraft maintenance manual(s). Following publication of the Chart E in the maintenance manual, the Chart E in the aircraft le will no longer be required and will be destroyed locally.

**4-12. AUTOMATED WEIGHT AND BALANCE SYS-TEM (AWBS).** The purpose of this section is to provide information and instructions regarding the use of the Automated Weight and Balance System.

**a.** Introduction. The Automated Weight and Balance System (AWBS) is a computer program used to maintain weight and balance records for both xed and rotary wing aircraft.

(1) Aircraft weight and balance data is stored on magnetic media and may be updated via the computer thus achieving two main objectives: reducing mathematical errors and increasing ef ciency.

(2) The system is designed to support all U.S. military services and government agencies. AWBS versions 9.2 and higher are the only versions approved for Army use. The printouts of the program are authorized in lieu of the DD Form 365 Record of Weight and Balance Personnel, DD Form 365-1 Chart A - Basic Weight Checklist Record, DD Form 365-2 Form B - Aircraft Weighing Record, DD Form 365-3 Chart C - Basic Weight and Balance Record, and the DD Form 365-4 Weight and Balance Clearance Form F.

(3) Electronic signatures are authorized in lieu of normal pen or stamp signatures.

**b.** The following is a general guide for the AWBS. A more detailed explanation can be found in the AWBS and Form F Users Manual. These manuals can be obtained from http://www.aeromech.jatdi.mil. Once the AWBS program is installed (default path), the AWBS and Form F Users Manual can be located at the following computer le location: C:\Program Files\Weight and Balance\AWBS.

**c. Basic Concepts.** AWBS functions almost identically to the manual method of performing aircraft weight and balance.

(1) The printed forms it produces were designed to be as similar as possible to their DD Form 365 series counterparts without compromising the bene ts of being automated. They are designed to be printed on regular  $8\frac{1}{2}$ " x 11" bond paper and to replace the usage of DD Form 365, DD Form 365-1, DD Form 365-2, DD Form 365-3 and DD Form 365-4.

(2) AWBS is comprised of two modules. The core AWBS program which handles DD Form 365, DD Form 365-1, DD Form 365-2, DD Form 365-3, and the Form F Generator, which handles DD Form 365-4 both Tactical and Transport. Aircraft speci c Subsystems of AWBS, called Automated Form F (AFF), are used to automate the generation of the DD Form 365-4, Weight and Balance Clearance Form F

(3) AWBS is serial number driven. This means that at any time during AWBS usage, the software will only concern itself with the aircraft that it is currently working.

(4) AWBS shall not completely replace the Weight and Balance Handbook, nor will it replace the user's knowledge of performing aircraft weight and balance. It is simply a tool to perform weight and balance tasks more ef ciently and accurately. When AWBS is used correctly, mathematical errors are reduced and ef ciency is increased.

**d.** Distribution of AWBS. The current version of the Automated Weight and Balance System (AWBS) may be obtained via download through the Aeromechanics' website http://www.aeromech.jatdi.mil/ or mail via the following address:

CDR, USARDECOM ATTN: AMSRD-AMR-AE-A (Mass Properties) (Mass Properties) Building 4488 Redstone Arsenal, AL 35898-5000

12/2/82	SPECIAL WEIGHING INSTRUCTIONS	
	AIRCRAFT CONDITION The Basic Weight condition is established with: Pilots access doors closed Cargo doors closed	
	The Basic Weight condition is established with:	
	. Pilots access doors closed	Z 🛌 👘
	. Cargo doors closed	· <b>C</b> .
	. Gunners' windows closed	
	. All main rotor pylon panels closed	
	. Engine cowl closed	
	. Nose compartment door closed	
	. Main and tail rotor blades in flight position and equally spaced	
	. Vertical tail in flight position	
	. Norizontal tails in flight position (level)	
	. Unusable & trapped fuel and oil	
	. Usable engine oil	03/00
	If the aircraft is weighed with dry fuel and oil systems, usable oil and unusable and trapped fuel and oil as listed in Chart A shall be added to the "As Weighed" condition.	CHART - E SHEET 1 of 33 MODEL - UH-60A CHART DATE-2 Dec. 1982

Figure 4-10. Chart E (Sheet 1 of 33)

1	FUEL DR	RAINING	
11/14/80	I. <u>Suc</u>	ction Equipment Method	
80	Def	Cueling is accomplished as follows:	
	Α.	Sample Stion Equipment Method Cueling is accomplished as follows: If required, prime fuel system including APU line to insure that fuel lines contain fuel.	
	В.		
	c.	Defuel with power equipment. Suction equipment will remove all but a small amount of residual fuel.	
	D.	Drain residual fuel from each cell in the following manner:	
		(1) Turn all electrical power off.	
		(2) Open the sump drain valves at the lower fuselage at Sta. 421 and WL 203 and drain residual fuel.	
N N		el remaining aboard after these defuel procedures is trapped fuel and included in the aircraft basic weight (See Chart A).	
	II. <u>Su</u>	mp Drain Method	
	۸.	Fuel can also be drained through the sump drain valves at Sta. 421 and WL 203 by attaching a 1.25 in. diameter hose to the sump drain valve probe (SS No. 70307-03018-102). Open drain valve and direct fuel into a suitable container.	CHAI SHEI CHAF
	OIL DR	AINING	
	ai de th de	agine oil is part of Basic Weight on the UN-60A. Consequently, the arcraft should be weighed with full engine oil. However, if it is estred to drain the oil, provisions have been made for draining while are engine is in a horizontal position, 15 degrees nose up, and 20 agrees nose down. The integral oil tank drain plug is located on the borward lower side of the tank.	E of 33 UH-60A ATE-SEE PAGE 1

Figure 4-6. Chart E (Sheet 2 of 33)

11/14/80	LEVELING DEVICE	
¢/80	The plumb bob suspension point is located just inside the left hand cargo door at Sta. 309.62, WL 258.5; at BL 35.0. The plumb bob target (leveling plate) is located on the cabin floor WL 206.815 directly below the suspension point (See Sheet 5 of 33 for illustration).	
	FORWARD REACTION LOCATION (Electronic Weighing Kit)	
	The forward jack points are located under the forward fuselage at $8ta.247.0$ and BL 43.7 (right and left hand). Place the weighing cells on the jacks and place under the forward jack points. Extend jack (simultaneously with aft jack) until plumb bob reaches the level datum on the target.	
	AFT REACTION LOCATION (Electronic Weighing Kit)	
	The aft jack point is located under the aft fuselage at Sta. 605.3 and BL 0.0. Proceed in the same manner as with the forward reactions.	
	AIRCRAFT LEVELING (Electronic Weighing Kit)	
	Raise the helicopter to the level position by extending all jacks simultaneously until all tires are clear of the ground. Adjust jacks as necessary to attain a level attitude in fore and aft and lateral directions.	
	After weighing, lower jacks simultaneously until all tires contact the ground in the static position.	
	ALTERNATE WEIGHING (Wheel Weighing on Mechanical Scales)	07/00
44	When weighing on wheels, measure dimension B and D during weighing and after leveling. Using these actual dimensions, and the forward task point dimension	CHART SHEET CHART
A CONTRACTOR	leveling. Using these actual dimensions, and the forward jack point dimension I (Sta. 247.0), determine dimension E and F. For checking purposes, approximate dimensions for E and F are given below:	- UH- DATE
and the second s	Dimension E - Reference Datum to Center Line of Main Wheels 297.4 inches Dimension F - Reference Datum to Center Line of Tail Wheel 644.6 inches	-33 -60A -SEE
6		PAGE
		H

11/14/80

Figure 4-6. Chart E (Sheet 3 of 33)

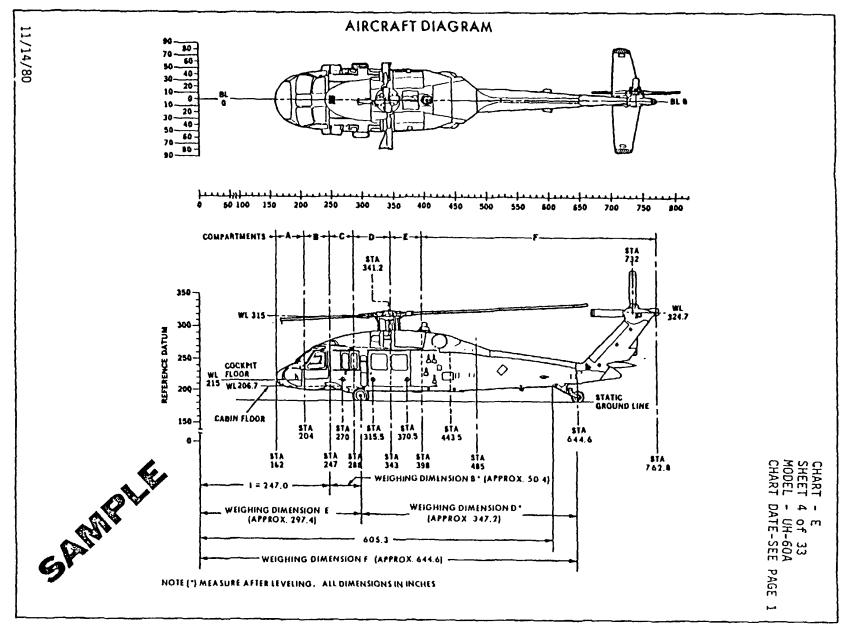


Figure 4-6. Chart E (Sheet 4 of 33)

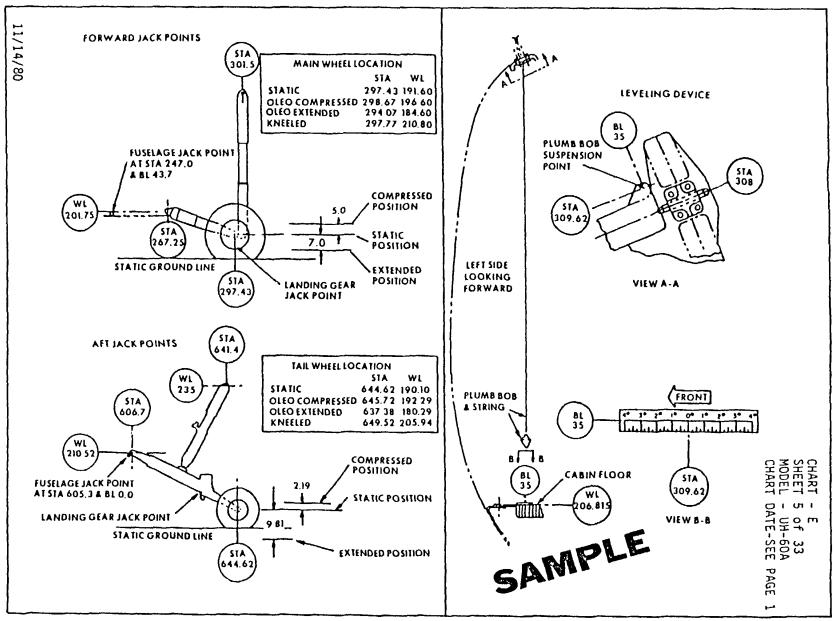


Figure 4-6. Chart E (Sheet 5 of 33)

FUEL LOADING DATA MAIN FUEL TANKS CHART - E SHEET 6 of 33 MODEL - UH-60A CHART DATE - SEE PAGE 1

FUEL LOADING DATA

	FUEL SYS	 TEM - 2 TA	NKS
ARM =	420.8	ARH = 4	20.8
	CAP = 359.7	GAL. (2 T	ANK S
WE IGHT (LB )	MQM/1000	WEIGHT (L8.)	MOM/1000
50	21.0	1250	526.0
100	#2.1	1300	547.0
150	63.1	1350	568.1
200	84.2	1400	539.1
250	105.2	1450	610.2
300	126.2	1500	613.2
350	147.3	1550	652.2
400	163.3	1600	673.3
450	189.4	1650	694.3
500	210.4	1700	715.4
550	231.4	1750	736.4
500	252.5	1800	757.4
650	273.5	1850	778.5
700	294.6	1900	799.5
750	315.6	1950	820.6
800	336.6	2000	841.6
850	357.7	2050	862.6
900	378.7	2100	883.7
950	399.8	2150	904.7
1000	420.8	2200	925.8
1050	441.8	2250	946.8
1100	452.9	2300	967.3
1150	483.9	*2338	983.8
1200	505.0	2350	988.9
		2400	1009.9
		**2446	1029.3

#### NOTES:

- (\*) The single asterisk indicates the approximate weight and moment for full fuel tanks using JP-4 fuel at 6.5 lb per gallon.
- 2. (\*\*) The double asterisk indicates the approximate weight and moment for full fuel tanks using JP-5 fuel at 6.8 lb. per gallon.
- The total usage fuel capacity of 359.7 gal. (179.8 gal. per tank) is estimated pending test verification.
- Total weight of fuel is dependent upon specific gravity and temperature. Therefore, the notation "FULL" does not appear on the fuel quantity gauges. Variation should be expected in gauge readings when tanks are full.

SAMPLE

12/2/82

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#### Figure 4-6. Chart E (Sheet 6 of 33)

				EXTI	ENDED RANGE	FUEL SYSTE	H - 2 TANKS		PLE
	FORWARD ARM = 29 CAP = 38	94.1			AFT T ARH = CAP = 38	350.7		GA	MPLE
UE IGNT LO	HOH/ 1000	WE I CHIT LB	HOH/ 1000	WEIGHT LB	HOH/ 1000	WE I GUIT L B	MOH/1000		1. (*) The single asterisk indicates the
50 100	14.7 29.4	1250 1300	367.6 382.3	50 100	17.5	1250 1300	438.4 455.9		approximate weight and moment for full fuel tanks using JP-4 fuel at 6.5 lb per gallon.
150 200 250 300	44.1 58.8 73.5 88.2	1350 1400 1450 1500	397.0 411.7 426.4 441.1	150 200 250 300	52.6 70.1 87.7 105.2	1 350 1 400 1 450 1 500	473.4 491.0 508.5 526.0		2. (**) The double asterisk indicates the approximate weight and moment for full
350 400 450	102.9	1550 1600	455.9 470.6	350 400	122.7 140.3	1550 1600	543.6 561.1		fuel tanks using JP-5 fuel at 6.8 lb per gallon.
450 500 550 600	132.3 147.0 161.8 176.5	1650 1700 1750 1800	485.3 500.0 514.7 529.4	450 500 550 600	157.8 175.3 192.9 210.4	1650 1700 1750	578.6 596.2 613.7 631.3		<ol> <li>The total usage fuel capacity of 381.0 gal. per tank is estimated pending test verification.</li> </ol>
650 700 750	191.2 205.9 220.6	1850 1900 1950	529.4 544.1 558.8 573.5	650 700 750	210.4 227.9 245.5 263.0	1800 1850 1900 1950	648.8 666.3 683.9		<ol> <li>Total weight of fuel is dependent upon specific gravity and temperature. Therefore the notation "full" does not</li> </ol>
800 850 900	235,3 250.0 264.7	2000 2050 2100	588.2 602.9 617.6	800 850 900	280.6 298.1 315.6	2000 2050 2100	701.4 718.9 736.5		appear on the fuel quantity gauges. Variation should be expected in gauge readings when tanks are full.
950 1000 1050	279,4 294,1 308.8	2150 2200 2250	632.3 647.0 661.7	950 1000 1050	333.2 350.7 368.2	2150 2200 2250	754.0 771.5 789.1		5. Full transfer is done automatically or manually. Fuel transfer flow is
1100 1150 1200	323.5 338.2 352.9	2300 2350 2400	676.4 691.1 705.8	1100 1150 1200	385.5 403.3 420.8	2300 2350 2400	806.6 824.1 841.7		about 300 pounds per minute. Normal transfer operation should be in the AUTO mode. Reference the operator's
		2450 *2477 2500	720.5 728.5 735.2			2450 +2477 2500	859.2 868.7 876.6		manual TH 55-1520-237-10 page 2-26 thru 2-28 for fuel transfer operation.
		2550 ••2591	750.0 762.0			2550 **2591	894.3 908.7		

Figure 4-6. Chart E (Sheet 7 of 33)

4-28

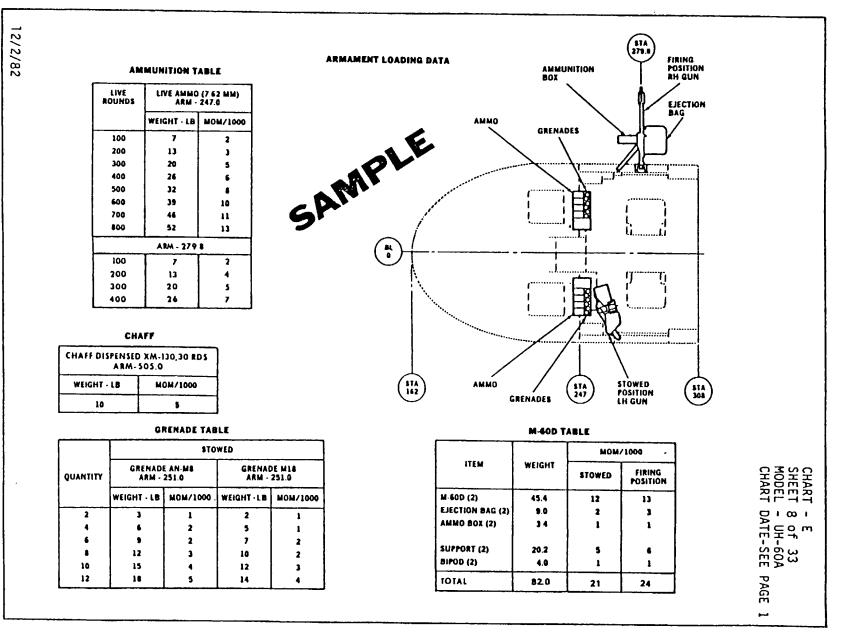


Figure 4-6. Chart E (Sheet 8 of 33)

# 12/2/82

			COMPARTM	ENT DATA				
	A	В	С	D	E	F	G	
COMPARTMENT DESIGNATION	AVIONICS	COCKPIT	FWD CABIN	CENTER . CABIN	AFT CABIN	AFT SECTION	UPPER DECK	
CENTROID STATION	183	225.5	270 <sup>(3)</sup>	315.5	370.5	420.8(2)	363	
FORWARD STATION (1)	162	204	252 <sup>(3)</sup>	288	343	398	241	
AFT STATION (1)	204	247	288	343	398	762.8	485	
MAXIMUM CAPACITY (5) (LB)			5460	8370	8370	250 <sup>(14)</sup>		
FLOOR CAPACITY (LRS PER SQ. FT.)	·····		300	300	300	75		
FLOOR AREA (6Q. FT.)			18.2 <sup>(3</sup>	27.9	27.9	12.1(2)		
VOLUME (CU. FT.)		93	108	144	144	21 <sup>(2)</sup>		:
NOTES :		om referenc herwise not		Centroid	stations	are mid-comp	artment stations	CHART
. 6	(2) Equipment	_	-		•	stations 39	-	
AMPLE	(3) For the p station 2 equipment		d of static	on 247.0		limit is ta sate for mis		9 of 33 - UH-60A DATE-SEE
DI.	(4) Equipment				el cells,	125 pounds	per compartment.	י אש ס
	(5) Do not ex					29 of 33.	-	PAGE 1

Figure 4-6. Chart E (Sheet 9 of 33)

11/	·····	CARGO CO	OMPARTMENT T	ABLE		
11/14/80		С	D	E	F	
_	COMPARTMENT	FWD. CABIN	CENTER CABIN	AFT. CABIN	AFT. BECTION	
	CENTROID <sup>(1)</sup>	270.0	315.5	370.5	420.8	
	WEIGHT		MOMENT	r/1000		
	5 10	1 3	2	2	2 4	
	20	5	3	7	8	
	30	8	9	11	13	
	40	11	13	15	17	
	50	14	16	19	21	
	60	16	19	22	25	
	70	19	22	26	29	
	80	22	25 28	30	34	
	90 100	24	28	33	38	
	200	27 54	32 63	37	42	
	250	68	03	74	84	
	300	81	79	93 111	105	
	400	108	95 126	148		
1	500	135	158	185		
Let Market	600	162	189	222		
n.	700	189	221	259		
	800	216	252	296		<b>C T</b> (-
	900	243	284	333		
Sea .	1000	270	316	370		CHART
	1100	297	347	408		
CP	1200	324	379	445		A C C
N N	1300 1400	351	410	482		m Ŧ ħ
SAMOLE	1500	379 405	442	519		- G - UH-60A DATE-SEE
-	1)00	405	473	556		
						PAGE
	NOTE: (1) Inche	s from refere	nce datum.			نسو 

Figure 4-6. Chart E (Sheet 10 of 33)

11/14/80

	C	D	Е	F	
COMPARTMENT	FWD. CABIN	CENTER CABIN	AFT. CABIN	AFT. SECTION	
CENTROID (1)	270.0	315.5	370.5	+420.8	
WEIGHT		MOMENT	/1000		
1600	432	505	593		
1700	459	536	630		
1800	486	568	667		
1900	513	599	704		
2000	540	631	741		
2100	567	663	778		
2200	594	694	815		
2300	621	726	852		
2400	648	157	889		
2500	675	789	926	1	
2600	702	820	963	<b>j</b>	
2700	729	852	1000		
2800	756	883	1037		
2900	783	915	1074		-
3000	810	947	1112		
3100	837	978	1149		
3200	864	1010	1186		
3300	891	1041	1223		
3400	918	1073	1260		
3500	945	1104	1297		
3600	972	1136	1334		
3700	999	1167	1371		
3800	1026	1199	1408		
3900	1053	1230	1445		
2900 3000 3100 3200 3300 3400 3500 3600 3700 3800 3900 4000	1080	. 1262	1482		PAGE

11/14/80		CARGO CO	DMPARTMENT T	ABLE		
/80		c	p	Е	F	
	COMPARTMENT	FWD. CABIN	CENTER CABIN	AFT CABIN	AFT SECTION	
	CENTROID <sup>(1)</sup>	270.0	315.5	370.5	420.8	
	WEIGHT		MOMENT	/1000	<b>.</b>	
GAMPILE	4100 4200 4300 4400 4500 4600 4700 4800 5000 5100 5200 5300 5400 5460 5500 5460 5500 5460 5500 5460 5500 5460 5500 5460 5500 5600 5700 5800 5900 6000 6100 6200 6300 6400 6500 6000 6000 6100 6000	1107 1134 1161 1188 1215 1242 1269 1296 1323 1350 1377 1404 1431 1458 1474	1294 1325 1357 1308 1420 1451 1403 1514 1546 1578 1609 1641 1672 1704 1723 1735 1767 1798 1830 1861 1893 1925 1956 1988 2019 2051 2082 2114 2145 2177	1519 1556 1593 1630 1667 1704 1741 1778 1815 1853 1890 1927 1964 2001 2023 2038 2075 2112 2149 2186 2223 2260 2297 2334 2371 2408 2445 2482 2519 2556		CHART - E SHEET 12 of 33 MODEL - UH-60A CHART DATE-SEE PAGE 1

Figure 4-6. Chart E (Sheet 12 of 33)

11/14/80	APLE.	CARGO COMPART	MENT TABLE			
SA		С	D.	E	F	
	COMPARTMENT	FWD. CABIN	CENTER CABIN	AFT. Cabin	AFT. BECTION	
	CENTROID (1)	270.0	315.5	370.5	420.8	
	WEIGHT		MOMENT	/1000		
	7000 7100 7200 7300 7400 7500 7600 7700 7800 7900 8000 8100 8200 8300 8300 8370		2209 2240 2272 2303 2335 2366 2398 2429 2461 2492 2524 2556 2587 2619 2641	2594 2631 2668 2705 2742 2779 2816 2853 2890 2927 2964 3001 3038 3075 3101		SHEET 13 of 33 MODEL - UH-60A CHART DATE-SEE
	L	L	L <u></u>	1,	1	 33 DA EE PAGE 1

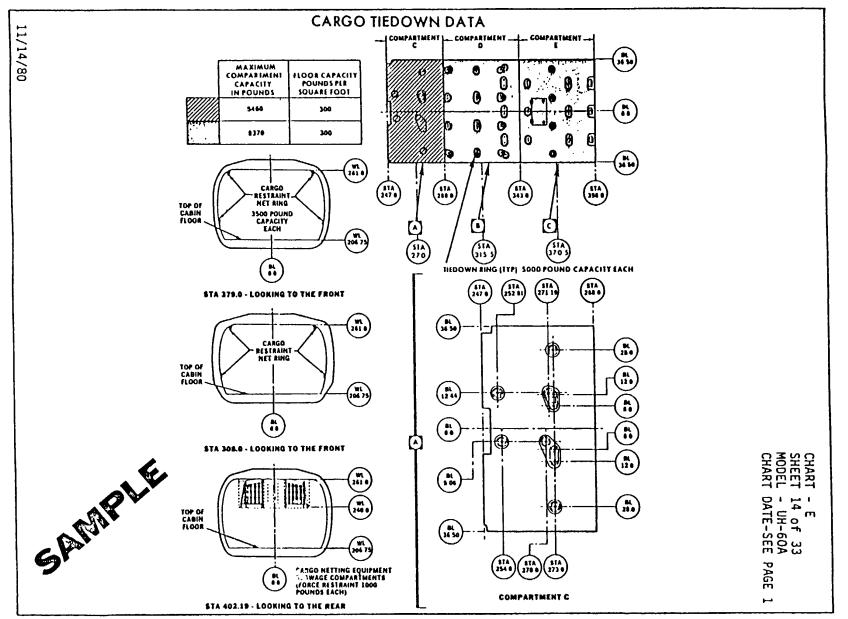
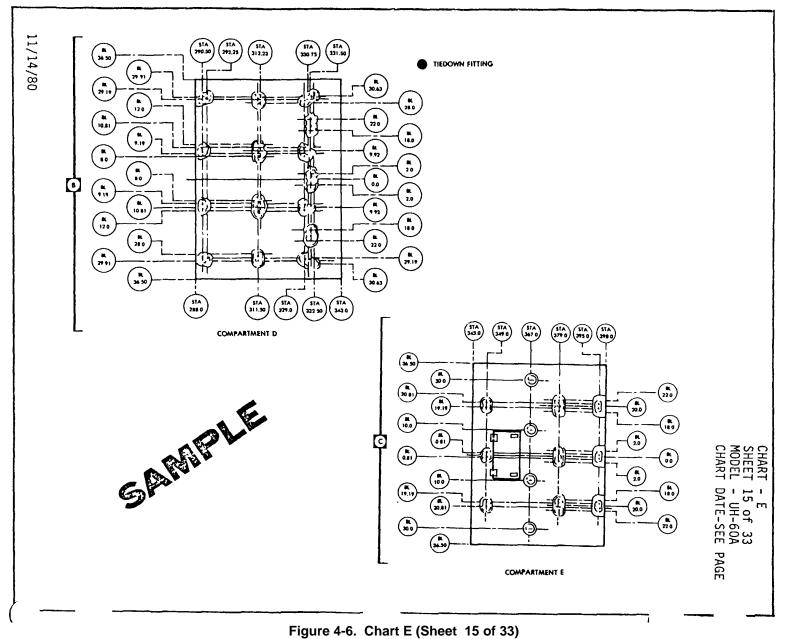


Figure 4-6. Chart E (Sheet 14 of 33)



4-36

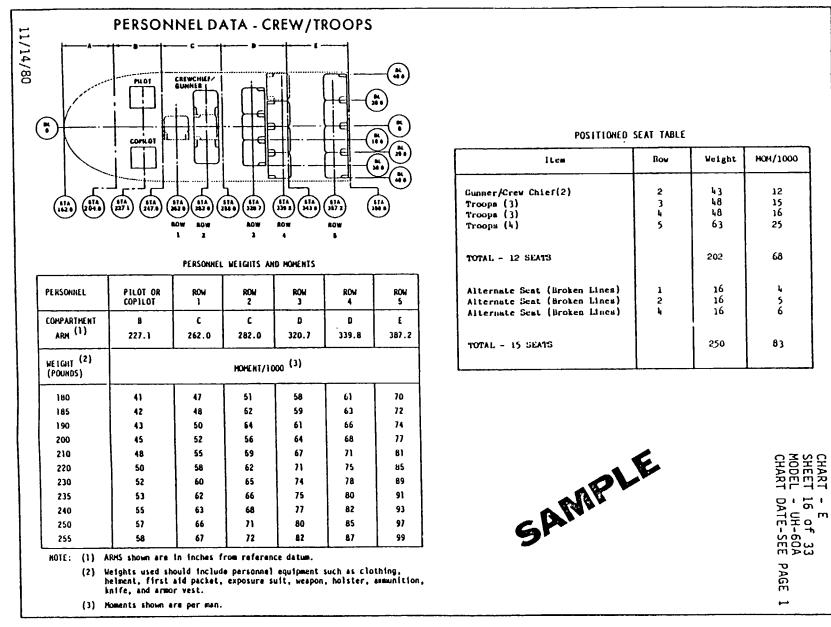


Figure 4-6. Chart E (Sheet 16 of 33)

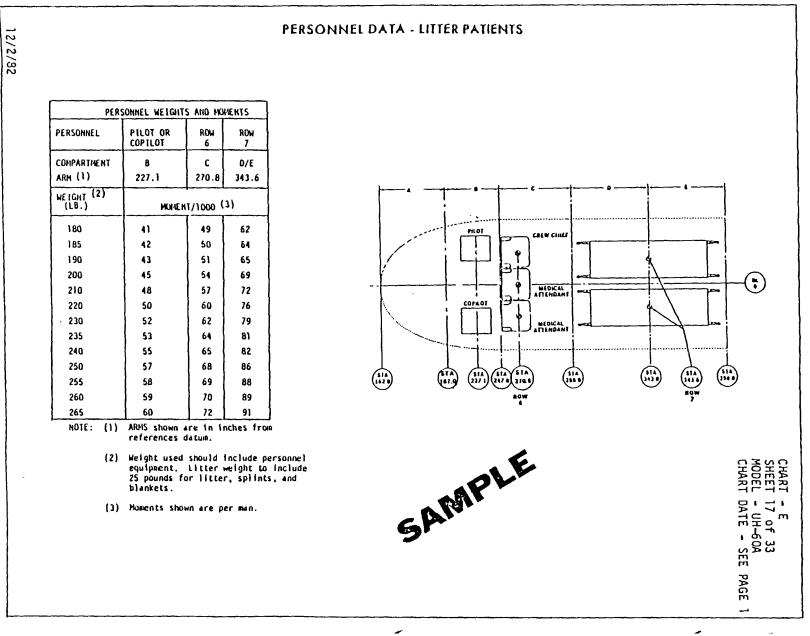


Figure 4-6. Chart É (Sheet 17 of 33)

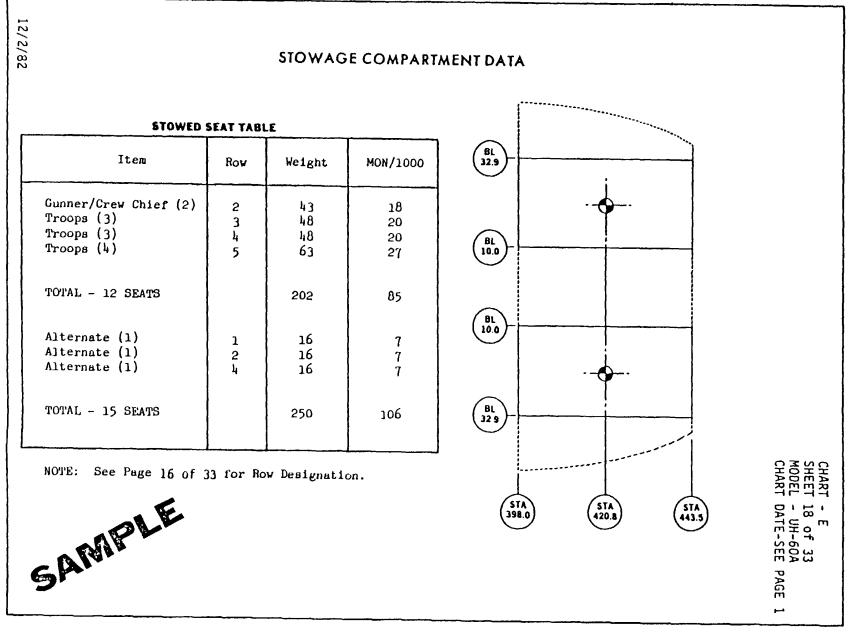


Figure 4-6. Chart E (Sheet 18 of 33)

TABLE OF MOMENTS FOR PERSONNEL MOVEMENT 2/2/82 FOR TROOP ASSAULT AND MEDEVAC MISSIONS 180 POUNDS PER PASSENGER C С D D £ D/E COMPARTMENT B С ROW 7 PILOT OR ROW ROW ROW ROW ROW 6 ROW ROM COPILOT 5 (MEDEVAC) (LITTERS) 1 2 3 4 262.0 320.7 339.8 387.2 270.8 343.6 227.1 282.0 ARN (INCHES) MOHENT/1000 FOR 70 49 62 61 ONE 180 LB. MAN 41 47 51 58 CHANGE IN MOMENT/1000 ROW 13 ROW 7 (LITTERS) 21 SAMPLE ROW 6 (MEDEVAC) 8 ROW 5 29 23 19 12 9 ROW 4 20 14 10 3 ROW 3 17 11 7 ROW 2 10 4 6 ROW 1 CHART SHEET MODEL CHART NOTE: Add Moment change, plus (+) sign, for passenger movement Aft. Subtract moment change, minus (-) sign, for movement forward. 19 of 33 - UH-60A DATE-SEE Example 1 - Passenger moves from Row 1 to Row 5: m Intersect column "Row 1" with line "Row 5" and read change in Moment/1000 of 23. (Use plus (+) sign since this is a movement aft). PAGE Example 2 - Passenger moves from Row 4 to Row 3: Intersect line "Row 4" with column "Row 3" and read change in Nonvent/1000 of 3. (Use minus (-) sign since this is a movement forward). ----

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Figure 4-6. Chart E (Sheet 19 of 33)

			TROOP AS			MOVEMENT			
			200	POUNDS P	ER PASSEN	GER			
CUMPARTNENT	B	С	С	D	D	E	С	D/E	
ROW	PILOT OR COPILOT	ROW 1	ROW 2	ROW 3	ROW 4	ROW 5	ROW 6 (MEDEVAC)	ROW 7 (LITTERS)	
ARM (INCHES)	227.1	262.0	282.0	320.7	339.8	387.2	270.8	343.6	
MOMENT/1000 FOR ONE 200 LB. MAN	45	52	56	64	68	77	54	69	
ROW			CIIA	NGE IN MO	MENT/1000	)			
ROW 7 (LITTERS)	24						15		
ROW 6 (MEDEVAC)	9								
RÚW 5	32	25	21	13	9			6	
RCH 4	23	16	12	4			GAM	ole	
ROW 3	19	12	8					<b>W</b>	
RUW 2	11	4					<b>G</b> M.		
ROW 1	7								CHART SHEET MODEL CHART
Example 1 -	ment change, • Passenger mo Intersect co	minus(-) oves from 1 olumn "Row 000 of 25, oves from 1	sign, for Row 1 to f 1" with (Use p) Row 4 to f	movement Row 5: line "Row us (+) si Row 3:	forward. 5" and ra gn since	ead change this is a	movement aft.	)	IT - E IT 20 of 33 L - UH-60A IT DATE - SEE PAGE

Figure 4-6. Chart E (Sheet 20 of 33)

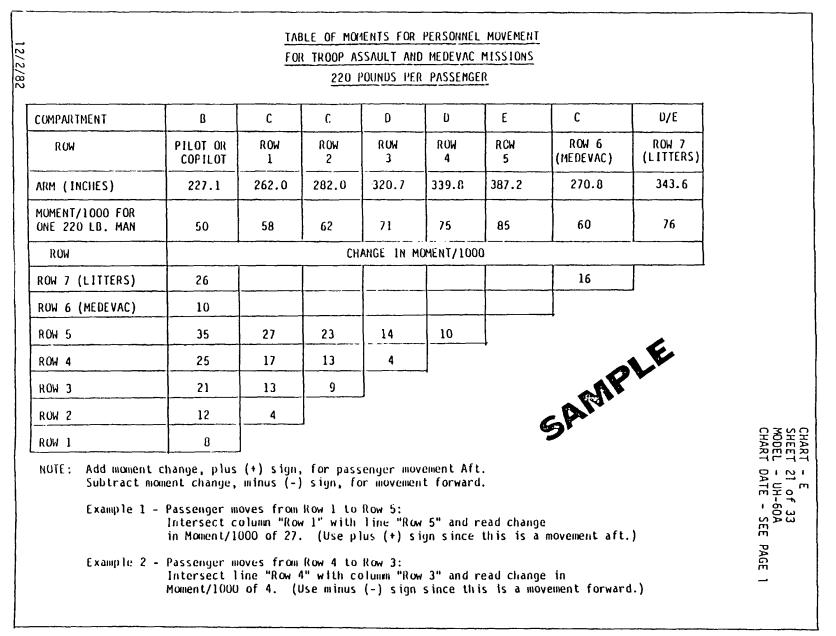


Figure 4-6. Chart E (Sheet 21 of 33)

		FOR	TROOP AS	SAULT AND	MEDEVAC	MISSIONS			
			240 P	OUNDS PER	PASSENGE	R			
COMPARTMENT	B	С	С	D	D	E	С	D/E	
ROW	PILOT OR COPILOT	R OW 1	ROW 2	ROW 3	ROW 4	ROW 5	ROW 6 (MEDEVAC)	ROW 7 (LITTERS)	
ARM (INCHES)	227.1	262.0	282.0	320.7	339.8	387.2	270.8	343.6	
MOMENT/1000 FOR ONE 240 LB. MAN	55	63	68	77	82	93	65	82	
ROW			CHA	VIGE IN MO	MENT/1000	)			
ROW 7 (LITTERS)	27						17		
ROW 6 (MEDEVAC)	10							_	
ROW 5	38	30	25	16	11			6.	
ROW 4	27	19	14	5			Ó		
ROW 3	22	14	9				5 <b>A</b> MP		
RUW 2	13	5					6 <sup>14</sup>		
ROW 1	8						-		SHEET MODEL CHART
Example 1	oment change, - Passenger mu Intersect co	minus (-) oves from olumn "Row DOO of 30. oves from	sign, fo Row 1 to : 1" with (Use p) Row 4 to	r movemen Row 5: line "Row us (+) st Row 3:	t forward 5" and r yn since	ead chang this is a	movement aft.		ET 22 of 33 EL - UH-60A RT DATE - SEE PAGE

Figure 4-6. Chart E (Sheet 22 of 33)

			HOOK LOAD		
Le la		ARM =	353.0 (1)		
WEIGHT LBS	IGHT MOMENT	WE IGHT LBS	<u>Momen'T</u> 1000	WEIGHT LBS	MOMENT 1000
5 10 20 30 40 50 60 70 80 90 100 200 300 400 500 600 700 800 900 1000	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$     \begin{aligned}       1200 \\       1400 \\       1600 \\       2000 \\       2200 \\       2400 \\       2600 \\       2800 \\       3000 \\       3200 \\       3400 \\       3600 \\       4000 \\       4200 \\       4400 \\       4600 \\       4800 \\       5000 \\       $	424 494 565 635 706 777 847 918 988 1059 1130 1200 1271 1341 1412 1483 1553 1624 1694 1765	5200 5400 5600 5800 6000 6200 6400 6600 6800 7000 7200 7400 7600 7800 8000	1836 1906 1977 2047 2118 2189 2259 2330 2400 2471 2542 2612 2683 2753 2824

Figure 4-6. Chart E (Sheet 23 of 33)

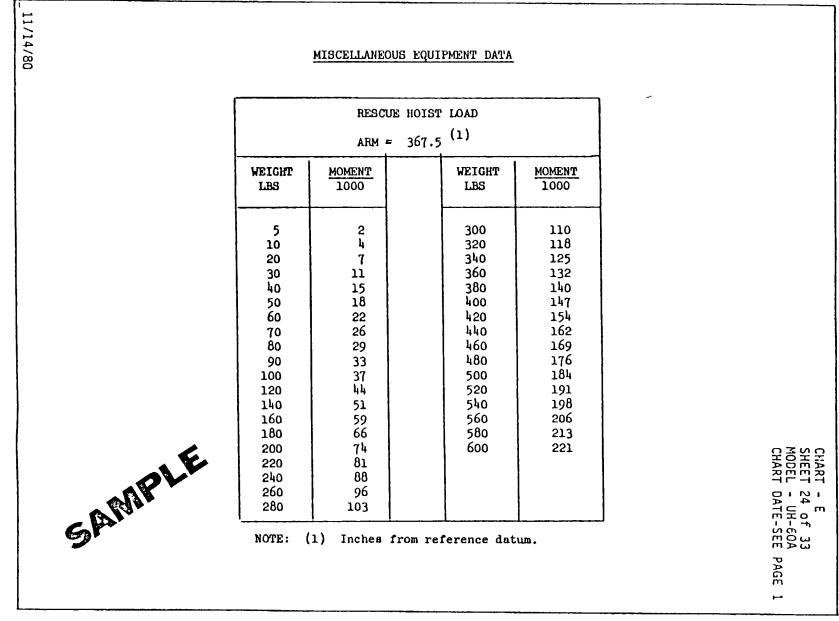


Figure 4-6. Chart E (Sheet 24 of 33)

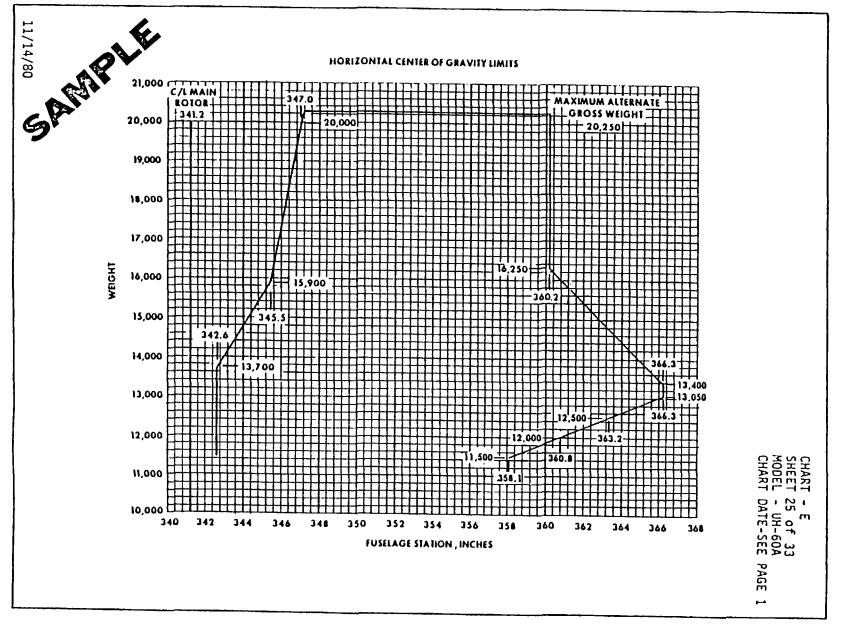


Figure 4-6. Chart E (Sheet 25 of 33)

CHART	- E		
	26 of 33		
	- UH-60A		
CHART	DATE-SEE	PAGE	1

# CENTER OF GRAVITY TABLE

GROSS	FORYAURD		FUSELACE STATION										
WEIGHT (SEE (POUNDS) NOTE)		344	346	348	150	352	354	356	354	360	1/42	(SEE NOTE)	
MOMENT/ 1000													
11500	3940	3556	3979	4002	4025	4048	4071	4094			1	411	
11550	3957	3973	3996	4019	1043	4066	4033	4112	Į			4133	
11600	3974	3990	4014	4037	4060	4083	4106	4130	{			4164	
11650	3991	4008	4031	4054	4078	4101	4124	4147		i		4181	
11709	4005	4025	4048	472	4095	4118	4142	4165	4189		1	4200	
11750	4026	4042	4066	4009	4113	4136	4160	4143	4207			422	
11800	4043	4059	4083	4106	4130	4154	4177	4201	4224		ļ	424	
11850	4060	4076	4100	4124	414	4171	4195	4219	4242		1	4254	
11900	4077	4054	4117	4141	4165	41.89	4213	4236	4260			428	
11950	4094	4111	4135	4159	4183	4206	4230	4254	4278			430	
12000	411	4128	4152	4176	4200	1221	4241	4272	4296	1		433	
12050	4128	4145	4169	4193	4218	4242	4266	4290	4314	4338		4354	
12100	4145	4162	4187	4211	4235	4259	4263	4308	4332	4356		47	
12150	4163	4180	4204	4228	4253	4277	4301	4325	4350	4374		4192	
12200	41.80	4197	4221	4246	4270	4254	4119	4343	4368	4392		440	
12250	4197	4214	4239	4263	4234	4312	437	4361	4386	4410		- 413	
12300	4214	4731	4256	4290	4305	4330	4354	4379	4403	4428		មនុវ	
12350	4231	4748	4273	4298	4323	4347	472	4397	4421	····		- 471	
12400	4244	4266	4290	4315	4340	4365	4390	4414	4439	4464		- 499	
12450	4265	4213	4308	4333	4358	6342	4407	4432	4457	+412		4511	
12500	4713	4300	4325	4350	4375	4400	425	4450	4475	4500	4525	4540	
12550	4306	417	4342	4367	4393	4418	4443	4468	4493	4518	4543	4563	
12500	4317	404	4360	4385	4410	4435	4460	4486	4511	4536	4561	4584	

NOTE: FORWARD AND AFT LIMITS SEE PAGE 25 OF 33 FOR FUSELAGE STATIONS



12/2/82

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Figure 4-6. Chart E (Sheet 26 of 33)

MIE was		E	05	NTE			AVIT	Z TA		SHE	DEL -	E V of 3 UH-60 ATE-SE
· · · · · · · · · · · · · · · · · · ·	FORMULED	1								······		TN
MELICAT	UMIT		т	<del></del>		1	GE STRIKA					UNITS
(POUROS)	ROTE	344	346	344	350	132	354	821	358	360	362	MOTE
					MON	MENT/	1000			_		
12650	4334	4352	4177	4402	428	453	4478	4503	4529	4554	4579	4604
12700	4351	4369	4194	4420	445	4470	4496	4521	4547	4572	4597	4625
12750	4345	1015	412	4454	4463	4506	4514	4539	4565	4590	4616	4649
17250	4402	4420	4446	472	4498	4523	4549	4575	4600	4625	4652	491
12900	4420	4438	463	4419	4515	4541	4567	4592	4418	444	4670	4716
12950	417	4455	441	4507	4533	4558	4584	4618	4636	4662	4688	4736
13000	454	472	4.98	4524	4550	4576	4602	4628	4654	4610	4706	4759
13050	471	4413	4515	1.1541	4568	4554	4420	44	4472	4638	4724	4730
13100	4415	4506	4533	4559	4545	411	437	4654	4590	4716	4742	4799
13150	4505	4524	4550	4576	4603	4629	4655	4411	4708	4734	4760	4117
13200	4522	4541	4567	4594	4420	4646	4673	4699	4726	4752	4771	435
13250	4539	4554	4585	4611	4638	4554	4691	4717	4744	4770	4797	45
11300	4557 4574	4575	4602	4628	4655	4412	4708	4735	4761	4722	415	4472
13400	4591	459Z 4610	4619 4636	4443	473	4699	4726	4753	4779	4806	4433	4890
13450	4608	4627	4454	441	4703	4734	4761	4788	415	4842	4469	4908
13500	4625	444	4671	493	4725	4752	4779	4406	433	4160	4117	4542
13550	4642	4561	4611	4715	4743	4770	4797	4824	4151	4478	1905	4959
13600	4659	4678	4705	4733	4760	4717	4114	4842	4469	456	4123	4976
13650	4676	4696	4723	4750	4778	4405	4132	455	4447	4914	4941	(992
13700	4634	4713	4740	4758	4795	4122	4450	477	4905	4932	4959	5009
13750 13800	4712 4730	4730 4747	4758 4773	4785	413	454	4468	4195	4923	4950	4978	5027
13450	474	4764	4792	4120	444	4475	4903	4913 4931	4958	4958 4986	4996 5014	5042 5061
13900	4756	4782	4809	4117	4465	491	4921	4948	4976	5007	5032	5076
13950	4714	4799	4127	4855	443	4910	4938	1966	4994	5022	5050	5092
14000	4802	416	44	4872	4900	4928	4956	4984	5012	5040	5068	5109
14050	4420	433	4461	4419	4918	4946	4974	5002	5030	5058	5086	5125
14100	434	4450	4479	4907	4935	4963	4991	5020	5048	5076	5104	5143
14150	4856	444	4196	4924	4953	4981	5009	5037	5064	5054	5122	5160
14200	4874 4892	4415 4902	4913 4931	494Z 4959	4979 4988	4998 5016	5027 5045	5055 5073	5034	5112	5140	5176 5193
14300	4910	4919	494	4739	4344 5005	5016	5062	5073	5102 5119	5130 5148	5159 5177	5193
14350	4929	4936	(965	4994	393	5051	5024	5109	5117	3166	5195	5226
14400	4947	4954	4982	5011	5040	5069	5054	5126	5155	5184	\$213	1243
14450	4565	4971	5000	50759	5054	5046	5115	5144	5173	5202	5231	5260
14500	4943	4544	5017	5046	5075	5204	5133	5162	5191	5220	5249	5276
14550	5001	5005	5034	5063	5093	5122	5151	5120	5209	5218	1267	5293
14600	5019	5022	5052	5081	5110	5135	51.68	5198	5227	5256	5285	5310
14650	5037	5040	5065	5058	5128	9157	5186	5215	5245	5274	5303	\$326
14708	5056	5057	5086	5116	5145	5174	5204	5233	5253	5292	5321	5343
14750	5074 5091	5074 5091	5104 5121	5133 5150	5160 5180	5192 5210	52222 52239	525L 5269	5281 5298	5310 5321	ļ	5360 5376
14850	5110	~~	51.21	5150	5158	3227	5257	5217	5258 5316	5346		5333
14900	5128		5155	5185	5215	5245	5275	5304	5334	5364		5409
14950	5147		5173	52503	102	1212	5292	517	5352	5382		5425
15000	5165	ļ	5190	5220	\$250	5210	5310	5349	5370	5400	1	5443
15050	5143	1	5207	3237	- 5254	5298	5171	3354	5344	5418		5459
15100	5201		3225	5255	1225	5315	\$345	5375	5406	\$436		5476
15150	5219	[	5242	5272	5303	SUN	ររព	5393	5424	5454		5492
15200	5234	Í	5259	5290	5 <b>32</b> 0	5350	5341	5411	542	5472	1	5509
15250	5256		\$277	5307	5334	ររដ	5399	5429	5460	5490		5525
15300	5274		5254	5324	\$355	5146	5416	5447	5477	5508		5542

SEE PAGE 25 OF 33 FOR FUSELAGE STATIONS

12/2/82

Figure 4-6. Chart E (Sheet 27 of 33)

	FORMARD		CEI	NTER	R OF	GRA	νιτγ	ТАВ	LE			
62055	FORMAD					AISELAG						
WEIGHT (POUNOS)	ISEE	344	346	348	150	152	154	356	358	360	362	ISEE NOTE
	NOTE)		L		MOM	ENT/J	.000	·		<u> </u>		
15350	5292		5311	5342	5373	5403	5434	5465	5495	5526		5558
15400 15450	5310 5329		5328 5346	5359 5377	5390 5408	5421 5438	5452 5469	5442 5500	5513 5531	5544 5562		5591
15500	5347		5363	5394	5425	545E	547	5518	5549	5580		5604
15550	5365		5380	รณ	5443	5474	5505	5536 5554	5567 5545	5598 5615	1	5624
15600.	5384 5402		5398 5415	5429 5446	5460 5478	5491 5509	5522 5540	5571	5603	5634	1	5657
15650 15700	5420		5432	5464	5495	5526	5558	5589	5621	5652	ł	5673
15750	5438	}	5450 5467	5481 5498	5513 5530	5544 5562	5576 5593	5607	5639 5656	5670 5688		5690
15800	5457 5475		5447	5516	5544	5579	5621	5643	5674	5706		5723
15900	5493		5501	5533 5551	5565 5583	5597 5614	5629 5646	5660 5678	5692 5710	5724 5742		5739
15950	5511	}	5519	5564	5600	5622	5664	5696	5728	\$760		\$772
16000 16050	5529 5546		5553	5585	5618	5650	5682	5714	\$746	\$778		5768
16100	5564		5571	5603	_5635 5653	5667 5685	5699	\$732 \$74 <b>9</b>	5764 5782	5756 5814		5804
16150 16200	5581		5548 5605	5620 5638	5670	5702	5735	5767	5800	5432		333
16250	5617		5623	5655	5688	5720	5753	5785 5803	5818 5835	5850 5868		5853
16300 16350	5634 5652		5640 5657	567Z 569Q	5705 5723	573 <b>8</b> 5755	5770 5730	5321	5153	5116		5885
16330	5669		5674	5707	5740	5773	5806	5838	5871	5904		5907
16450	5687	1	5692	5725	\$758	5790	5423	5856	5885	5922 5940	1	5943
16500	5704 5722		5709	5742 5759	5775 5793	5808 5826	5841 5859	5474 5892	5907 5925	5954		5961
16550 16600	5740		5744	5777	5810	5843	5876	5910	5943	5976		5975
16650	5757		5761 5778	5754 5812	5828 5845	5861 5878	5834 5912	5927 5945	5961 5979	5994 6012		5997
16700 16750	5775		5796	5129	5343	5196	5930	5963	5997	6030		5033
16400	5810		5413	5146	5110 5111	5914 5931	5947 5965	5941	6014 6032	6044 6066		6051
16450 16900	5428 5445		5830 5847	9442 5441	5915	5949	5983	6016	6050	6024		604
16950	5463	}	5845	5199	5933	5366	6000	5034	5063	6102		6105
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17200	5951 5968	1	5951 5969	5986 6003	6020 6038	6054 6072	6107	6123 6141	6176	6210		6213
17259 17300	5546	]		5028	6055	6090	6124	6159	6193	6221		6201
17350	6004	]		6038 6055	6073 6090	6107 6125	6142 6160	6177 6194	6211 6229	6246 6254		6267
17400 17450	6021 6039			6073	6108	6142	6177	6212	\$247	6282	ļ	6.78
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17550	6074			6107	6143	6178	6213 6230	6248 6266	6213 6301	6335		632
17600	\$092 6109	l		6125 6142	6160 6178	6195 6213	6248	6283	6319	សររ		635
17700	6127			6160	6195	6230	6256	6301	6337	1372 CIM		637
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Figure 4-6. Chart E (Sheet 28 of 33)

CHART - E SHEET 29 OF 33 MGDEL - UH-60A CHART DATE-SEE PAGE 1

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14050	6251	1		6281	6318	6354	6390	5425	6462	6478		6502	
18100	6268		Į –	6299	6335	8371	5407	5444	6480	6516	Į	6520	
18150	6286	1		6134	6353	6385	6425 6443	6451	6498 6516	6534 6552		6556	
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<u></u>	N	OTE: F				IMITS	SELAG	ESTATI	ONS				
2/2/82				_	-								

Figure 4-6. Chart E (Sheet 29 of 33)

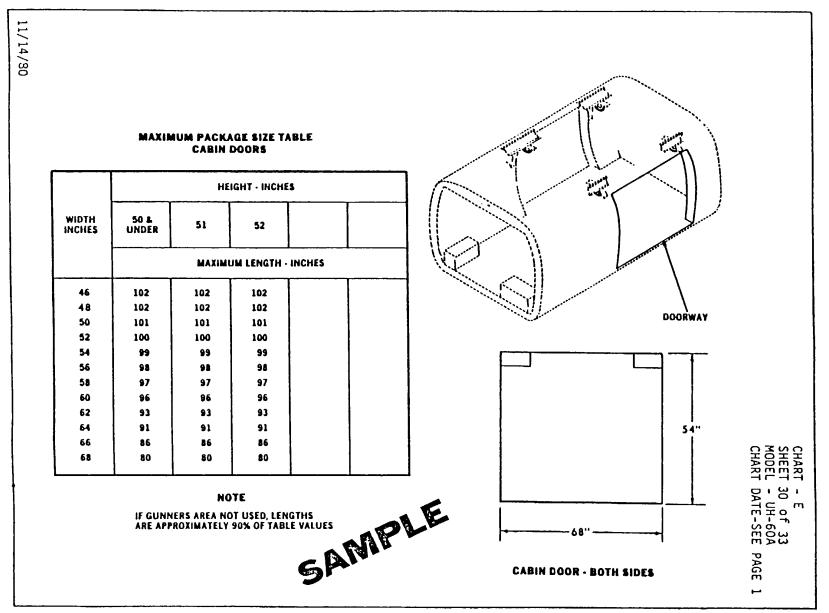


Figure 4-6. Chart E (Sheet 30 of 33)

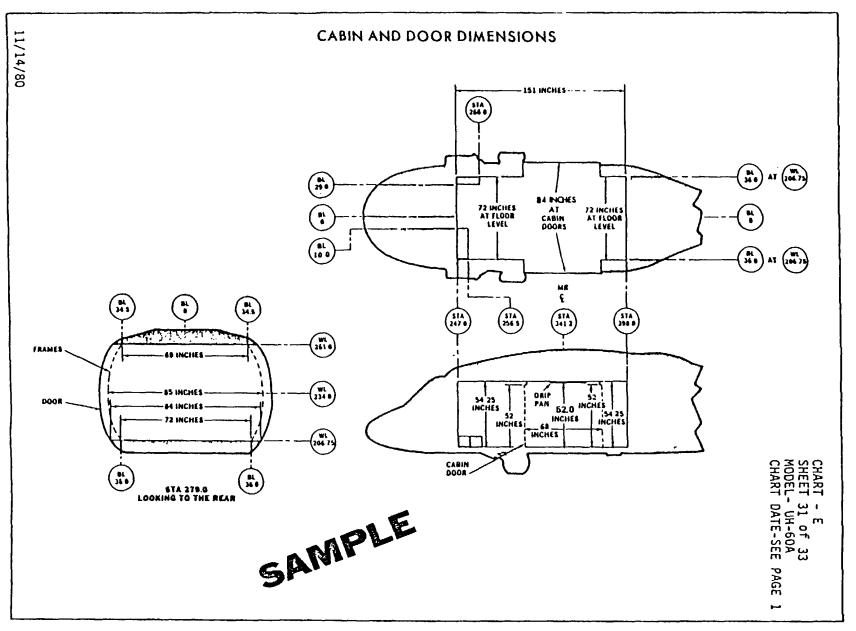


Figure 4-6. Chart E (Sheet 31 of 33)

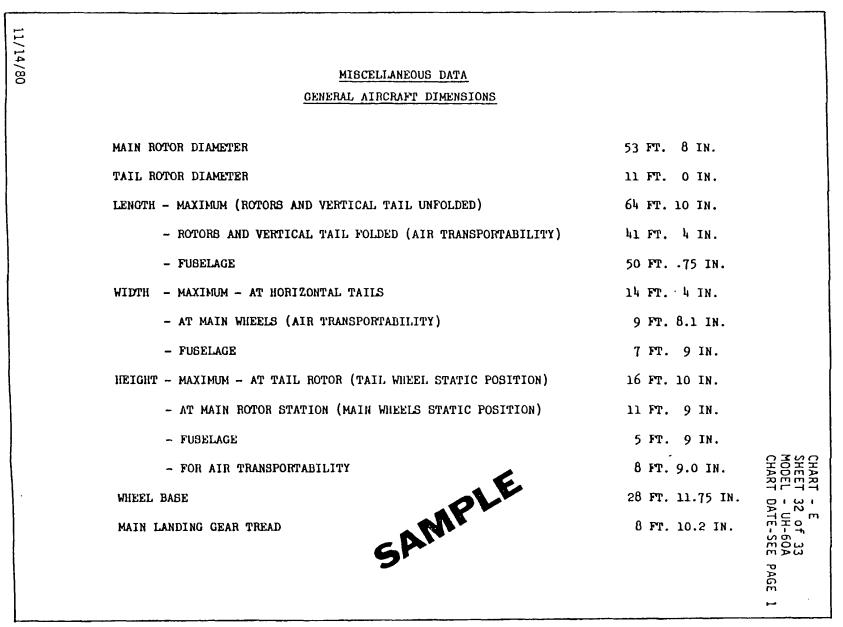


Figure 4-6. Chart E (Sheet 32 of 33)

CHART SHEET MODEL CHART

T - E T 33 of 33 L - UH-60A T DATE-SEE

PAGE 1

ПЕМ				AE ROM EVACU	ALION	AEN NECO MISS	VERY	EAJ	NDED IGE SION	1 -	rgo Sion		14 TROOP MISSION	
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Figure 4-6. Chart E (Sheet 33 of 33)

# APPENDIX A REFERENCES

AR 95-1	Flight Regulations
AR 385-40	Accident Reporting and Records
DD Form 365	Weight and Balance Personnel, Record of
DA Form 2408-5	Equipment Modi cation Record
DA Form 2408-5-1	Equipment Modi cation Record (Component)
DA Form 2408-13	Aircraft Status Information Record
DA Form 2408-13-1	Aircraft Inspection and Maintenance Record
DA Form 2408-13-1-E	Aircraft Inspection and Maintenance Record (Electronic)
DA Form 2408-14	Uncorrected Fault Record
DA Form 2408-14-E	Uncorrected Fault Record (Electronic)
DA PAM 27-162	Claims Procedures
DA PAM 738-751	Functional Users Manual for the Army Maintenance Management System – Aviation
DD Form 365-1	Weight Checklist Record, Chart A – Basic
DD Form 365-2	Weighing Record, Form B – Aircraft
DD Form 365-3	Weight and Balance Record, Chart C – Basic
DD Form 365-4	Weight and Balance Clearance Form F – Transport/Tactical
NAVAIR 01-1B-50	Handbook of Weight and Balance for Models S-61A and S-61V
SAWE RP#7	Society of Allied Weight Engineers (SAWE), Recommended Practice Number 7 (RP#7), Mass Properties Management and Control for Military Aircraft
TM 55-1500-342-23	Army Aviation Maintenance Engineering Manual for Weight and Balance
ТВ 43-180	Calibration and Repair Requirements for the Maintenance of Army Ma- terial
ТВ 750-25	Maintenance of Supplies and Equipment: Army Test, Measurement and Diagnostic Equipment (TMDE) Calibration and Repair Support (C&RS) Program

# GLOSSARY

# <u>A</u>

Aft Center Of Gravity Limit	The aft center of gravity limit is the most rearward permissible aircraft center of gravity location for a speci c weight and con guration. Center of Gravity limits may be expressed in inches (arm), %MAC, or index.
Aircraft Station	An aircraft station is a position de ned by a plane perpendicular to the longitudinal aircraft axis. The number designation of this station signi es its distance from the reference datum. A station forward of the reference datum is negative (-) while a station aft of the reference datum is positive (+).
Aircraft Weighing Record	An Aircraft Weighing Record, DD Form 365-2, is the form used to record data ob- tained from aircraft actual weighings and to derive the Basic Weight and Moment from the As-Weighed Weight and Moment.
Allowable Gross Weight	The allowable gross weight is the not to be exceeded weight of a loaded aircraft. The aircraft ight manuals (i.e., Operator's Manual and/or Chart E) specify allow- able weights for particular con gurations or conditions. Some examples are al- lowable takeoff weight, allowable landing weight, and allowable limiting wing fuel weight.
Arm	An arm is the distance of the center of gravity of an item from a reference datum. When computing arms, note that arms are not additive and must be calculated by dividing the moment (not simpli ed) by the weight.
Automated Weight And Balance System (AWBS)	The Automated Weight and Balance System (AWBS) is a system that utilizes a computer to II out forms similar to the DD 365 series forms. Aircraft weight data is stored in the program and may be updated via the computer, thus reducing mathematical errors and increasing ef ciency.
Average Arm	The average arm is the distance from the reference datum to the cg of a group of objects.
Average Weight	The summation of the individual weights divided by the number of the individual weights, i.e., (First Weight + Second Weight/2 = Average Weight).
	<u>B</u>
Balance	Balance is a condition of stability, which exists in an aircraft when all weights and forces are acting in such a way as to prevent rotation.
Balance Arm	The balance arm is the arm at which a number of weights could be concentrated to produce the same effect as they produced when separated. The balance arm results from dividing the total moment by the total weight.
Balance Computer	A balance computer is a calculating device, mechanical or electronic, which is used to determine the aircraft center of gravity location for any ight or ground con guration.
Ballast	Ballast is any weight put in an aircraft to balance the aircraft so as to remain within the aircraft permissible center of gravity limits.
Basic Arm	The basic arm is the distance from the reference datum to the aircraft basic weight center of gravity. Basic arm is determined by dividing the aircraft basic moment by the aircraft basic weight.
Basic Index	A basic index is a number, which represents a basic moment on an aircraft load adjuster.
Basic Moment	The basic moment is the sum of the moments of all items included in the aircraft basic weight.

Basic Weight	Basic weight of an aircraft is that weight which includes all hydraulic and oil systems full, trapped and unusable fuel, and all xed equipment, to which it is only necessary to add the crew, fuel, cargo, and ammunition (if carried) to determine the gross weight for the aircraft. The basic weight varies with structural modi cations and changes of xed aircraft equipment.					
Basic Weight and Balance Record	The basic weight and balance record is a continuous series of DD Forms 365-3, referred to as Chart C. It is a continuous and permanent record of aircraft weight, moment, and load adjuster index or center of gravity position.					
Basic Weight Checklist Record	The basic weight checklist record is a completed collection of DD Form 365-1, re ferred to as Chart A. It is a list of equipment by aircraft compartment that is, or car be, installed in the aircraft.					
Buttlines	Buttlines are reference locations in the lateral (left or right) direction from the aircra longitudinal (forward to aft) reference datum, which is usually the aircraft centerline					
	<u>C</u>					
Center Of Gravity	The center of gravity, cg, is that point at which an item's weight may be assumed to be concentrated and about which the item would balance if suspended. Center of Gravity may be expressed in inches (arm), %MAC, or index.					
Centroid	Centroid is commonly used as the average arm or geometric center of a compart- ment.					
Chart A	See Basic Weight Check List Record.					
Chart C	See Basic Weight and Balance Record.					
Chart E	See Loading Data.					
Chord	A chord is an imaginary straight line joining the leading and trailing edges of an airfoil (such as a wing or tail surface).					
Configuration	Con guration is a particular arrangement and quantity of structure, systems, inter- nal and external equipment, stores, fuel, and other items, and the positions of such things as wings, slats, aps, and landing gear.					
	<u>D</u>					
DD Form 365	See Record of Weight and Balance Personnel.					
DD Form 365-1	See Basic Weight Checklist Record.					
DD Form 365-2	See Aircraft Weighing Record.					
DD Form 365-3	See Basic Weight and Balance Record.					
DD Form 365-4	See Weight and Balance Clearance Form.					
Drainable Fuel	Drainable fuel is that portion of the fuel that can be drained out of an aircraft through drain points after defueling in accordance with appropriate instructions.					

	<u>E</u>
Empty Weight	<ul> <li>The empty weight of an aircraft is the maximum gross weight less the following:</li> <li>a. All fuel and oil except system fuel and oil. System fuel and oil is that amount required to II both system and tanks, where applicable, up to outlets to the engine. When oil is used for propeller feathering, such oil is included as system oil.</li> <li>b. Crew and crew baggage.</li> <li>c. Drainable anti-detonant injection, augmentation and deicing uids.</li> <li>d. Passengers and cargo (revenue and non-revenue).</li> <li>e. Removable passenger service equipment, food, magazines, etc.</li> <li>f. Emergency equipment (over-water, tropical, frigid).</li> <li>g. Other equipment, variable for ight.</li> <li>h. Flight spares (spark plugs, wheel, cylinder, etc.)</li> <li>This term is used for design purposes and should not be confused with weight empty</li> </ul>
	<u>F</u>
Floor Loading	Floor loading is the weight of a load divided by the area of the oor upon which the weight is placed. Speci c aircraft Operator's Manuals, Cargo Loading Manuals, and/or Charts E will usually specify oor loading limits and total load capacity for various compartments of the aircraft.
Form B	See Aircraft Weighing Record
Form F	See Weight and Balance Clearance Form
Forward Center of Gravity Limit	The forward center of gravity limit is the most forward permissible aircraft center of gravity location for a speci c weight and con guration. Center of Gravity limits may be expressed in inches (arm), %MAC, or index and are normally listed in the aircraft Operator's Manual.
Fulcrum	A fulcrum is a pivot or support about which items can be balanced or rotated.
Fuselage Station	Fuselage stations are reference locations measured in the longitudinal direction (forward or aft) from a reference datum which is usually well forward of the aircraft.
	<u>G</u>
Gross Weight	Gross weight is the total weight of the aircraft, including its contents and externally mounted items, at any time. The gross weight is continually changing throughout ight and/or ground operations.
Gross Weight Arm	Gross weight arm is the distance from the reference datum to the cg of an aircraft in its gross weight condition. The relationship between the gross weight, gross weight arm, and gross weight moment is as follow: gross weight arm (in) = gross weight moments (in lb) gross weight (lb)
Gross Weight Moment	Gross weight moment is the sum of moments of all items making up the aircraft in the gross weight condition. The gross weight moment is the product of gross weight times the gross weight arm.
	<u>l</u>
Index	See Load Adjuster Index
	<u>J</u>
Jig Points	A jig point is a hole, tting, or other xture, which is the same known distance from each reference datum for all aircraft of the same model designation.

	L
Landing Gross Weight	Landing gross weight is the weight of the aircraft, its contents and external items when the aircraft lands. It is also known as landing weight.
Leading Edge Of The Mean Aerodynamic Chord (LEMAC)	The LEMAC is the distance from the longitudinal reference datum to the leading edge of the MAC.
Leveling Lugs	Leveling lugs are xtures attached to the aircraft to support a spirit level or incli- nometer when leveling the aircraft.
Leveling Plate	A leveling plate is a target, with index markings, which is attached to the aircraft and is used with a plumb bob when leveling the aircraft.
Limiting Wing Fuel Allow- able Gross Weight	Limiting wing fuel allowable gross weight is the weight above which any additional load must be fuel carried in the wing.
Load Adjuster	A load adjuster is a slide rule type mechanical balance computer.
Load Adjuster Index	A load adjuster index is a number that represents moment on the aircraft load ad- juster and, in conjunction with aircraft weight or index formula, permits center of gravity calculations.
Loading Control	Loading Control, as used in weight and balance, is the use of weight and balance forms and loading data to ensure that the aircraft weight, center of gravity, and any other loading limits are not exceeded during ight or ground operations.
Loading Data — Chart E.	Loading Data contains instructions for aircraft actual weighing, aircraft diagrams, loading limits, general instructions affecting aircraft loading, and the weight, arm and moment/index information necessary to perform loading control.
Loading Limits	Loading Limits are restrictions, such as permissible center of gravity range, oor loading, compartment capacity, and gross weight, beyond which aircraft loading is not permitted.
	<u>M</u>
Maximum Gross Weight	See Allowable Gross Weight.
Maximum Zero Fuel Weight (MZFW)	Maximum Zero Fuel Weight is the maximum permissible weight of the loaded air- craft before any usable fuel is added.
Mean Aerodynamic Chord (MAC)	MAC is the chord that passes through the centroid of an aerodynamic surface (wing, tail, etc.). The MAC of the wing is a primary reference for longitudinal cg locations. Center of gravity limits for xed wing aircraft (not rotorcraft) are usually expressed in terms of % MAC (% of distance from the leading edge to the trailing edge of the MAC). The % MAC can be computed from the following equation: cg (% MAC) = (cg (Arm) – LEMAC) x 100 MAC
Moment	Moment is a measure of the rotational tendency of a weight about a point. The moment of an item is the weight of the item multiplied by its arm.
Moment Arm	See ARM.
	<u>o</u>
Operating Weight	Operating weight includes the basic weight plus aircrew, the aircrew's baggage, steward's equipment and emergency and other equipment that may be required. Operating weight does not include the weight of fuel, ammunition, bombs, cargo, or external auxiliary fuel tanks if such tanks are to be disposed of during ight.

<u>P</u>

	<u>L</u>
Payload	Payload is any item that is being transported and is directly related to the purpose of the ight as opposed to items that are necessary for the ight operation. Payload can include, but is not limited to, passengers, cargo, passenger baggage, ammo, internal and external stores, and fuel that are to be delivered to another aircraft or site. Payload may or may not be expended in ight.
Percent MAC (% MAC)	Percent MAC expresses a location along the aircraft longitudinal axis as a percent- age of the mean aerodynamic chord of the aircraft.
Permanent Ballast	Permanent ballast is ballast that is required to be in the aircraft at all times.
Permissible Gross Weight	See Allowable Gross Weight.
	<u>R</u>
Record of Weight and Balance Personnel	The record of Weight and Balance Personnel, DD Form 365, is the form used to provide a permanent continuous record of weight and balance personnel responsible for maintaining the aircraft weight and balance handbook.
Reference Datum	Reference datum is an imaginary plane perpendicular to the longitudinal axis of the aircraft and is usually located at or near the nose of the aircraft to eliminate arms with a minus value. If a negative arm is encountered, the corresponding moment will also be negative. Aircraft have three zero reference datum from which aircraft locations are measured in the longitudinal (using fuselage station), lateral (using Buttlines), and vertical (using waterlines) directions.
Representative Aircraft	A representative aircraft is one chosen as being typical of a number of aircraft of the same Model/Design with similar structure, systems, and equipment con gurations.
	<u>S</u>
Scale Correction Factor	A scale correction factor is used to modify weighing scale readings because of inherent inaccuracies of the scale. Such factors may be, but are not limited to: cal- ibration correction factors with the use of mechanical scales, load cell correction factors when the load cell readings do not return to zero after unloading with the use of electronic scales, or gravitation correction factors which depend upon the latitude of the earth and elevation above sea level. Refer to the scale's applicable manual for the appropriate factors.
Service Weight Pick-Up	Service weight pickup is the weight, accounted for and unaccounted for, which is picked up by an aircraft during its service life. Service weight pickup is due to repairs and/or modi cations (known pickup). Known pickup covers the actual parts installed during repair, overhaul, and modi cation. These parts should be weighed or, if weighing is impractical, the weight must be calculated. Unknown pickup results from changes in temperature and humidity, moisture absorption by sound proo ng, accumulation of dirt, grease, etc., and can only be determined by periodic and accurate weighing of the aircraft.
Simplified Moment	Simpli ed moment is a moment divided by an established constant such as 100, 1000, 10,000, or 100,000.
	Ţ
Takeoff Gross Weight	Takeoff gross weight includes the operating weight plus fuel, cargo, ammunition, bombs, auxiliary fuel tanks, etc at the time the aircraft becomes airborne.

111 33-1300-342-23	
Tare	Tare is the weight of equipment necessary for weighing the aircraft, such as chocks, blocks, slings, and jacks, which is included in the scale reading but is not part of the aircraft weight. It can also include a Scale Correction Factor.
Temporary Ballast	Temporary ballast is used to replace missing items, such as crew members, arma- ment, and equipment, in order to maintain the aircraft center of gravity within limits and/or to simulate a speci c aircraft con guration.
Total Aircraft Weight	The sum of operating weight, weight of takeoff fuel, and weight of water injection uid, if applicable.
Trapped Fuel	Trapped fuel is the fuel that remains in an aircraft after utilizing applicable technical manuals to defuel the aircraft and drain individual tanks.
	<u>U</u>
Unaccountable Weight/Mo- ment	Unaccountable weight/moment is any change in basic weight/moment, which is not re ected by an entry in the Chart C.
Unusable Fuel	Unusable fuel is the fuel remaining in the aircraft fuel tanks after engine fuel star- vation when the aircraft is in the speci ed ight attitude.
Useful Load	Useful load is the difference between empty weight and gross weight and includes fuel, oil, crew, passengers, cargo, and other material carried.
	<u>w</u>
Waterline	Waterline are locations in the vertical (up and down) direction measured from a reference datum which is usually well below the aircraft.
Weighing Reaction Points	Weighing reaction points are those points upon which the aircraft weight is sup- ported during weighing.
Weight and Balance Au- thority	Person who has the responsibility to ensure the weight and balance work is complete and correct.
Weight and Balance Clear- ance Form	The Weight and Balance Clearance Form, DD Form 365-4, is referred to as Form F. Tactical and Transport Forms F Record weight, moment or index, and center of gravity calculations to ensure the aircraft remains within its weight and balance limitations.
Weight and Balance Hand- book	An aircraft weight and balance handbook is a continuous and permanent record of weight and balance of a particular aircraft. It contains the Record of Weight and Balance Personnel (DD Form 365), the Chart A (DD Form 365-1), completed Forms B (DD Form 365-2), Chart C (DD Form 365¬3), Chart E, and completed Forms F (DD Form 365¬4) for the aircraft; and blank copies of the various DD 365 series forms.
Weight and Balance Techni- cian/Personnel	Quali ed person assigned to weight and balance work.
Weight Empty	Weight empty is an engineering term, which is de ned for aircraft design and does not affect operational activities. It is the weight of the aircraft, complete by model design de nitions, dry, clean, and empty except for uids in closed systems such as a hydraulic system. This term should not be confused with empty weight.
	<u>Z</u>
Zero Fuel Weight	Zero fuel weight is the weight of the loaded aircraft without any usable fuel. See also Maximum Zero Fuel Weight.

# By Order of the Secretary of the Army:

## JOHN A. WICKHAM, JR. General, United States Army Chief of Staff

Official:

## R. L. DILWORTH Brigadier General, United States Army The Adjutant General

### DISTRIBUTION:

To be distributed in accordance with DA Form 12-31, AVUM and AVIM requirements for All Fixed and Rotary Wing Aircraft.

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# These are the instructions for sending an electronic 2028

The following format must be used if submitting an electronic 2028. The subject line must be exactly the same and all fields must be included; however only the following fields are mandatory: 1, 3, 4, 5, 6, 7, 8, 9, 10, 13, 15, 16, 17, and 27.

From: "Whomever" <whomever@wherever.army.mil> To: 2028@redstone.army.mil

Subject: DA Form 2028

- 1. From: Joe Smith
- 2. Unit: home
- 3. Address: 4300 Park
- 4. *City:* Hometown
- 5. **St:** MO
- 6. **Zip:** 77777
- 7. *Date Sent:* 19–OCT–93
- 8. *Pub no:* 55–2840–229–23
- 9. Pub Title: TM
- 10. Publication Date: 04-JUL-85
- 11. Change Number: 7
- 12. Submitter Rank: MSG
- 13. Submitter FName: Joe
- 14. Submitter MName: T
- 15. Submitter LName: Smith
- 16. Submitter Phone: 123-123-1234
- 17. Problem: 1
- 18. Page: 2
- 19. Paragraph: 3
- 20. *Line:* 4
- 21. NSN: 5
- 22. Reference: 6
- 23. Figure: 7
- 24. *Table:* 8
- 25. *Item:* 9
- 26. Total: 123
- 27. Text:

This is the text for the problem below line 27.

R	RECOMMENDED CHANGES TO PUBLICATIONS AND BLANK FORMS For use of this form, see AR 25-30; the proponent agency is ODISC4.							verse) for Repair Parts and Spe- (RPSTL) and Supply Catalogs/ s (SC/SM)	DATE 8/30/02
Comm ATTN:	TO: (Forward to proponent of publication or form)(Include ZIP C Commander, U.S. Army Aviation and Missile Command ATTN: AMSAM–MMC–MA–NP Redstone Arsenal, AL. 35898						MSG, Jai 1234 Any	ity and location)(Include ZIP Code) ne Q. Doe Street Town, AL 34565	
		PA	RT 1 – ALI	- PUBLICAT	IONS (EX	CEPT F	RPSTL AND SC	:/SM) AND BLANK FORMS	
PUBLICATION/FORM NUMBER TM 9–1005–433–24					DATE	⊧ Sep 2002	TITLE Organizational, Direct Su Support Maintenance Manual for Caliber M3P and M3P Machine G Used On Avenger Air Defense W	Machine Gun, .50 un Electrical Test Set	
ITEM NO.	PAGE NO.	PARA- GRAPH	LINE NO. *	FIGURE NO.	TABLE NO.		RECO	DMMENDED CHANGES AND REA	ASON
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		K							
		ADE OR TIT		eterence to li			n the paragraph XCHANGE/	or subparagraph. SIGNATURE	
		e Q. Do		С	AUTOVO SION		JS EXTEN-	GIGINATURE	

Comm ATTN:		S. Army -MMC-I ial, AL.	35898	mand	FROM: (Activity and location) (Include ZIP Code)       DATE         MSG, Jane Q. Doe       1234 Any Street         Nowhere Town, AL 34565       8/30/0				8/30/02	
PART II - REPAIR PARTS AND SPEC						DATE		TITLE		
PAGE NO.	COLM NO.	LINE NO.	NATIONAL STOCK NUMBER		RENCE O.	FIGURE NO.	ITEM NO.	TOTAL NO. OF MAJOR ITEMS SUPPORTED	RECOMMEN	DED ACTION
	PAF	RT III – F	REMARKS (Any general re blank forms	emarks	201		-	gestions for impro	ovement of publication	ons and
	) NAME, (	GRADE	OR TITLE . Doe, SFC	TELEP	PHONE E	XCHANGE	:/AUTO			

RECOMMENDED CHANGES TO PUBLICATIONS AND BLANK FORMS For use of this form, see AR 25–30; the proponent agency is ODISC4.					Use Part II ( <i>re</i> cial Tool Lists Supply Manua	everse) for Repair Parts and Spe- (RPSTL) and Supply Catalogs/ als (SC/SM)	DATE
Commander ATTN: AMS	d to proponent of p , U.S. Army Aviatio AM-MMC-MA-NP senal, AL 35898	oublication c n and Missi	or form)(Inclue le Command	de ZIP Code	) FROM: (Activ	vity and location)(Include ZIP Code)	
	PA	RT 1 – ALL	PUBLICAT	ONS (EXCE	PT RPSTL AND SO	C/SM) AND BLANK FORMS	
PUBLICATION/FORM NUMBER					DATE	TITLE	
	AGE PARA- NO. GRAPH	LINE NO. *	FIGURE NO.	TABLE NO.	REC	OMMENDED CHANGES AND REA	ASON
TYPED NAM	IE, GRADE OR TI		eference to li	TELEPHO	within the paragraph NE EXCHANGE/ , PLUS EXTEN-	n or subparagraph.	
DA FORM 202	28 EEB 74			SION		WHICH WILL BE USED.	USAPA V3.01

ATTN:	TO: (Forward direct to addressee listed in publication) Commander, U.S. Army Aviation and Missile Command ATTN: AMSAM-MMC-MA-NP Redstone Arsenal, AL 35898 PART II – REPAIR PARTS AND SPE							ion) (Include ZIP		DATE
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	PAR	(T III – F	REMARKS (Any general re blank forms. Ado				-	-		cations and
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#### The Metric System and Equivalents

#### Linear Measure

- 1 centimeter = 10 millimeters = .39 inch
- 1 decimeter = 10 centimeters = 3.94 inches
- 1 meter = 10 decimeters = 39.37 inches
- 1 dekameter = 10 meters = 32.8 feet
- 1 hectometer = 10 dekameters = 328.08 feet
- 1 kilometer = 10 hectometers = 3,280.8 feet

#### Weights

- 1 centigram = 10 milligrams = .15 grain
- 1 decigram = 10 centigrams = 1.54 grains
- 1 gram = 10 decigram = .035 ounce
- 1 decagram = 10 grams = .35 ounce
- 1 hectogram = 10 decagrams = 3.52 ounces 1 kilogram = 10 hectograms = 2.2 pounds
- 1 quintal = 100 kilograms = 220.46 pounds
- 1 metric ton = 10 quintals = 1.1 short tons

#### Liquid Measure

- 1 centiliter = 10 milliters = .34 fl. ounce
- 1 deciliter = 10 centiliters = 3.38 fl. ounces
- 1 liter = 10 deciliters = 33.81 fl. ounces
- 1 dekaliter = 10 liters = 2.64 gallons
- 1 hectoliter = 10 dekaliters = 26.42 gallons 1 kiloliter = 10 hectoliters = 264.18 gallons
  - Square Measure
- 1 sq. centimeter = 100 sq. millimeters = .155 sq. inch
- 1 sq. decimeter = 100 sq. centimeters = 15.5 sq. inches
- 1 sq. meter (centare) = 100 sq. decimeters = 10.76 sq. feet
- 1 sq. dekameter (are) = 100 sq. meters = 1,076.4 sq. feet
- 1 sq. hectometer (hectare) = 100 sq. dekameters = 2.47 acres
- 1 sq. kilometer = 100 sq. hectometers = .386 sq. mile

#### Cubic Measure

1 cu. centimeter = 1000 cu. millimeters = .06 cu. inch 1 cu. decimeter = 1000 cu. centimeters = 61.02 cu. inches 1 cu. meter = 1000 cu. decimeters = 35.31 cu. feet

#### **Approximate Conversion Factors**

To change	То	Multiply by	To change	То	Multiply by
inches	centimeters	2.540	ounce-inches	Newton-meters	.007062
feet	meters	.305	centimeters	inches	.394
yards	meters	.914	meters	feet	3.280
miles	kilometers	1.609	meters	yards	1.094
square inches	square centimeters	6.451	kilometers	miles	.621
square feet	square meters	.093	square centimeters	square inches	.155
square yards	square meters	.836	square meters	square feet	10.764
square miles	square kilometers	2.590	square meters	square yards	1.196
acres	square hectometers	.405	square kilometers	square miles	.386
cubic feet	cubic meters	.028	square hectometers	acres	2.471
cubic yards	cubic meters	.765	cubic meters	cubic feet	35.315
fluid ounces	milliliters	29,573	cubic meters	cubic yards	1.308
pints	liters	.473	milliliters	fluid ounces	.034
quarts	liters	.946	liters	pints	2.113
gallons	liters	3.785	liters	quarts	1.057
ounces	grams	28.349	liters	gallons	.264
pounds	kilograms	.454	grams	ounces	.035
short tons	metric tons	.907	kilograms	pounds	2.205
pound-feet	Newton-meters	1.356	metric tons	short tons	1.102
pound-inches	Newton-meters	.11296			

### **Temperature (Exact)**

°F	Fahrenheit	5/9 (after	Celsius °C	
	temperature	subtracting 32)	temperature	

PIN: 060247-000